



User Manual

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FERREX®

MINI COMPRESSOR INCL. AIRBRUSH KIT F-MCA150



Vers.No. 310123

Original operating manual

ALDI guarantees that our exclusive brand products are developed to our stringent quality specifications. If you are not entirely satisfied with this product, please return it to the nearest ALDI store within 60 days from the date of purchase, for a full refund or replacement, or take advantage of our after sales support by calling the supplier's Customer Service Hotline.



Made in China

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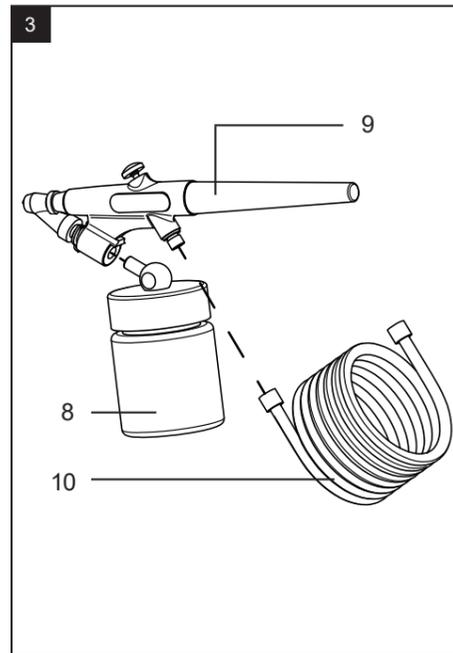
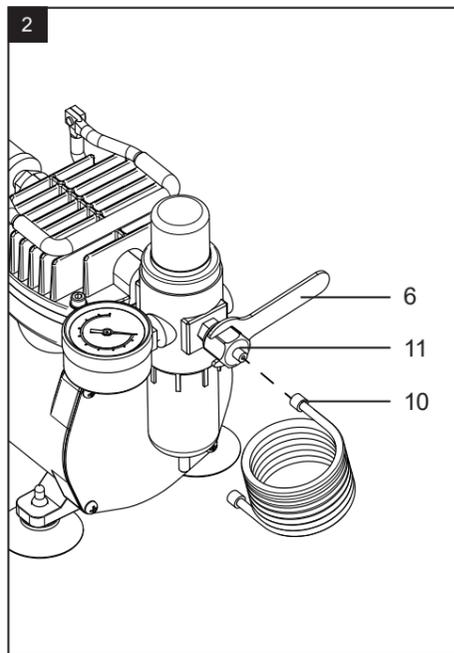
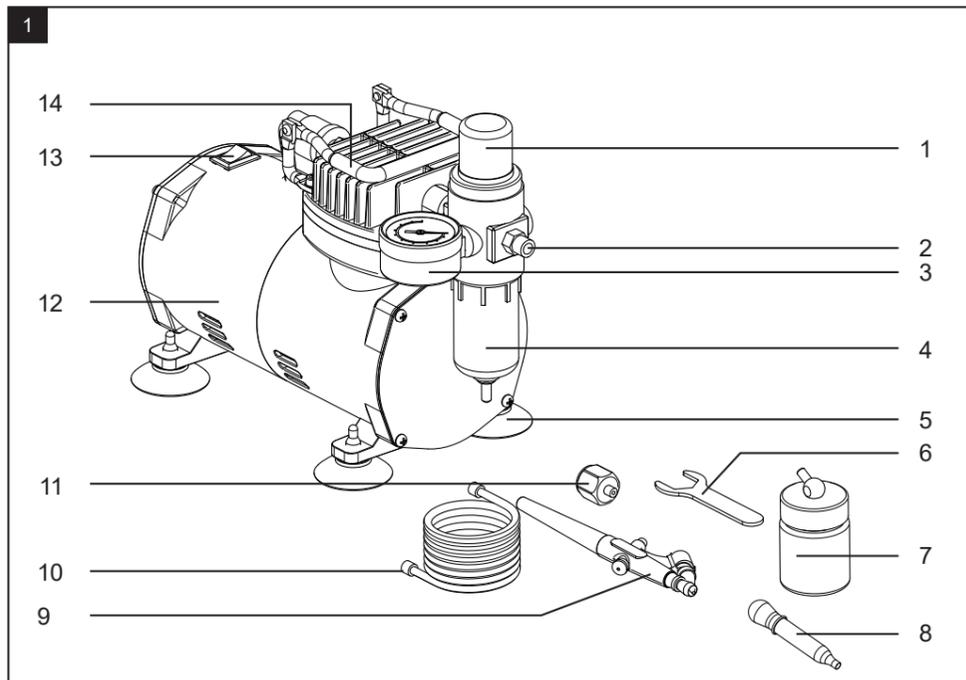
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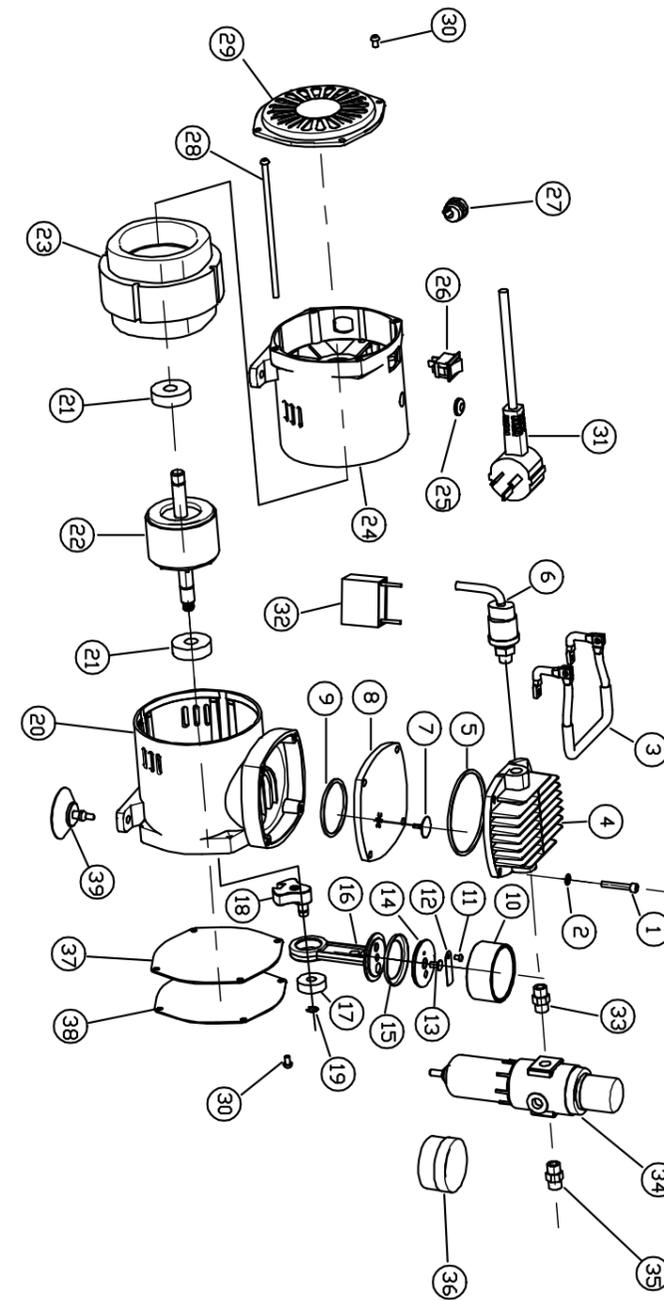
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5
YEAR
WARRANTY



Contents of Box

- 1 1 x Compressor
- 2 1 x Painting Gun
- 3 1 x Paint mixing bottle
- 4 1 x Air hose
- 5 1 x Air hose adapter
- 6 1 x Open-end wrench
- 7 1 x Pipette
- 8 1 x Instruction manual
- 9 1 x Warranty card



Explanation of Symbols

	<p>Caution - Read the operating instructions to reduce the risk of inquiry!</p>
	<p>Wear ear-muffs. The impact of noise can cause damage to hearing.</p>
	<p>Wear a breathing mask. Dust which is injurious to health can be generated when working on wood and other materials.</p>
	<p>Wear safety goggles. Sparks generated during working or splinters, chips and dust emitted by the device can cause loss of sight.</p>
	<p>Wear protective gloves.</p>
	<p>Beware of hot parts!</p>
	<p>Beware of electrical voltage!</p>
	<p>Warning! The unit is equipped with an automatic start control. Keep others away from the work area of the device!</p>
	<p>For indoor use only.</p>
	<p>Never use hydrogen, oxygen, carbon dioxide or other bottled gases as an energy source.</p>

	Do not open the cock before the air hose is attached.
 Made in China	Complies with the Australian norms and standards.

I. Introduction

Congratulations on choosing to buy a FERREX® product.

All products brought to you by FERREX® are manufactured to the highest standards of performance and safety, and as part of our philosophy of customer service and satisfaction, are backed by our comprehensive 5 Years Warranty.

We hope you will enjoy using your purchase for many years to come.

Note:

According to the applicable product liability law the manufacturer of this device is not liable for damages which arise on or in connection with this device in case of:

- improper handling,
- non-compliance with the instructions for use,
- repairs by third party, non-authorized skilled workers,
- installation and replacement of non-original spare parts,
- improper use,
- failures of the electrical system due to the non-compliance with the electrical specifications and regulations.

Recommendations:

Read the entire text of the operating instructions prior to the assembly and operation of the device.

These operating instructions are intended to make it easier for you to get familiar with your device and utilise its intended possibilities of use.

The operating instructions contain important notes on how to work safely, properly and economically with your machine and how to avoid dangers, save repair costs, reduce downtime, and increase the reliability and working life of the machine.

In addition to the safety regulations contained herein, you must in any case comply with the applicable regulations of your country with respect to the operation of the machine.

Put the operating instructions in a clear plastic folder to protect them from dirt and humidity, and store them near the machine. The instructions must be read and carefully observed by each operator prior to starting the work. Only persons who have been trained in the use of the machine and have been informed on the related dangers and risks are allowed to use the machine. The required minimum age must be met.

In addition to the safety notes contained in the present operating instructions and the special regulations of your country, the generally recognised technical rules for the operation of identically constructed machines must be observed.

II. Layout (Fig. xx)

1. Pressure regulator
2. Thread adapter
3. Pressure gauge
4. water separator
5. foot
6. Open-end wrench
7. Paint mixing bottle with connection lid
8. Pipette
9. Painting Gun
10. Air hose
11. Air hose adapter
12. Motor
13. On / Off Switch
14. transport handle

III. Scope of delivery

- Compressor
 - Painting Gun
 - Paint mixing bottle
 - Air hose
 - Air hose adapter
 - Open-end wrench
 - Pipette
 - Instruction manual
 - Warranty card
-
- Open the packaging and remove the device carefully.
 - Remove the packaging material as well as the packaging and transport bracing (if available).
 - Check that the delivery is complete.
 - Check the device and accessory parts for transport damage.
 - If possible, store the packaging until the warranty period has expired.

⚠ ATTENTION!

The device and packaging materials are not toys!

Children must not be allowed to play with plastic bags, film and small parts! There is a risk of swallowing and suffocation!

IV. Intended use

This device is a portable air compressor optimised for use with airbrushes. With the included accessories, paints and varnishes can be applied particularly evenly and cleanly. The air compressor is suitable for hobby painters, hobbyists, model making or ceramic and pottery work.

The compressor may only be operated in a dry and well ventilated indoor space.

The equipment is to be used only for its prescribed purpose. Any other use is deemed to be a case of misuse. The user / operator and not the manufacturer will be liable for any damage or injuries of any kind caused as a result of this.

Please note that our equipment has not been designed for use in commercial, trade or industrial applications.

Our warranty will be voided if the equipment is used in commercial, trade or industrial businesses or for equivalent purposes.

V. Safety regulations

General power tool safety warnings

⚠ WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

- a. **Keep work area clean and well lit.**
Cluttered or dark areas invite accidents.
- b. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.**
Power tools create sparks which may ignite the dust or fumes.
- c. **Keep children and bystanders away while operating a power tool.**
Distractions can cause you to lose control.

Electrical safety

- a. **Power tool plugs must match the outlet.**
Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- b. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.**
- c. **Do not expose power tools to rain or wet conditions.**
Water entering a power tool will increase the risk of electric shock.
- d. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.**
Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.**
Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.**
Use of an RCD reduces the risk of electric shock.

Personal safety

- a. **Stay alert, watch what you are doing and use common sense when operating a power tool.**
Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.
A moment of inattention while operating power tools may result in serious personal injury.
- b. **Use personal protective equipment. Always wear eye protection.**
Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- c. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.**
Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

- d. **Remove any adjusting key or wrench before turning the power tool on.**
A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e. **Do not overreach.**
Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.**
Loose clothes, jewellery or long hair can be caught in moving parts.
- g. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.**
Use of dust collection can reduce dust-related hazards.
- h. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.**
A careless action can cause severe injury within a fraction of a second.

Power tool use and care

- a. **Do not force the power tool.**
Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b. **Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.**
- c. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.**
Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d. **Keep unused electric tools out of the reach of children.**
Do not let people use the electric tool who are not familiar with it or who have not read these instructions. Electric tools are dangerous if they are used by inexperienced people.
- e. **Maintain power tools and accessories.**
Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f. **Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.**

- g. **Use electric tools, insertion tools, etc. according to these instructions.**
Take the working conditions and the activity to be carried out into consideration. Using electric tools for applications other than the intended uses can lead to dangerous situations.
- h. **Keep handles and grasping surfaces dry, clean and free from oil and grease.**
Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

Service

- a. **Have your power tool serviced by a qualified repair person using only identical replacement parts.**
This will ensure that the safety of the power tool is maintained.

Safety information for compressors

⚠ Attention! The following basic safety actions must be taken when using this compressor in order to protect the user from electric shocks and the risk of injury and fire. Read and follow these instructions before using the equipment.

Safe work

1. Keep the work area orderly
 - Disorder in the work area can lead to accidents.
2. Take environmental influences into account
 - Do not expose power tools to rain.
 - Do not use electric tools in a damp or wet environment. There is a risk of electric shock!
 - Make sure that the work area is well-illuminated.
 - Do not use power tools where there is a risk of fire or explosion.
3. Protect yourself from electric shock
 - Avoid physical contact with earthed parts (e. g. pipes, radiators, electric ranges, cooling units).
4. Keep away from children!
 - Do not allow other persons to touch the equipment or cable, keep them away from your work area.
5. Securely store unused electric tools
 - Unused power tools should be stored in a dry, elevated or closed location out of the reach of children.

6. Do not overload your power tool
 - They work better and more safely in the specified output range.
7. Dress properly
 - Do not wear wide clothing or jewellery, which can become entangled in moving parts.
 - Rubber gloves and anti-slip footwear are recommended when working outdoors.
 - Tie long hair back in a hair net.
8. Do not use the cable for purposes for which it is not intended
 - Do not use the cable to pull the plug out of the outlet. Protect the cable from heat, oil and sharp edges.
9. Take care of your tools
 - Keep your compressor clean in order to work well and safely.
 - Follow the maintenance instructions.
 - Check the connection cable of the power tool regularly and have it replaced by a recognised specialist when damaged.
 - Check extension cables regularly and replace them when damaged.
10. Pull the connector out of the socket
 - When the electric tool is not in use or prior to maintenance and when replacing tools such as saw blades, bits, milling heads.
11. Avoid inadvertent starting
 - Make sure that the switch is switched off when plugging the plug into an outlet.
12. Use extension cables for outdoors
 - Only use approved and appropriately identified extension cables for use outdoors.
 - Only use cable reels in the unrolled state.
13. Always remain attentive
 - Pay attention to what you are doing. Remain sensible when working. Do not use the power tool when you are distracted.
14. Check the power tool for potential damage
 - Protective devices or other parts with minor damage must be carefully inspected to ensure that they function correctly and as intended prior to continued use of the electric tool.
 - Check whether the moving parts function faultlessly and do not jam or whether parts are damaged. All parts must be correctly mounted and all conditions must be fulfilled to ensure fault-free operation of the electric tool.
 - Damaged protective devices and parts must be properly repaired or replaced by a recognised workshop, insofar as nothing different is specified in the operating manual.
 - Damaged switches must be replaced at a customer service workshop.

- Do not use any faulty or damaged connection cables.
 - Do not use any electric tool on which the switch cannot be switched on and off.
15. Have your power tool repaired by a qualified electrician
 - This electric tool conforms to the applicable safety regulations. Repairs may only be performed by an electrician using original spare parts. Otherwise accidents can occur.
 16. Attention!
 - For your own safety, only use accessories and additional equipment that are indicated in the operating manual or have been recommended or indicated by the manufacturer. Use of other tools or accessories that those recommended in the operating manual or in the catalogue could represent a personal danger to you.
 17. Noise
 - Wear hearing protection when using the compressor.
 18. Replacing the connection line
 - If the connection line is damaged, it must be replaced by the manufacturer or an electrician to avoid danger. There is a risk of electric shock.
 19. Filling tyres
 - Directly after inflating tyres, check the pressure with a suitable pressure gauge, for example at your filling station.
 20. Street-legal compressors in construction site operation
 - Ensure that all hoses and fixtures are suitable for the maximum permissible working pressure of the compressor.
 21. Set-up location
 - Only set up the compressor on a flat surface.
 22. In case of pressures above 7 bar, it is recommended to equip supply hoses with a safety cable (e. g. a wire rope).
 23. Avoid over-stressing the piping system by using flexible hose connections to prevent kinking.
 24. Use a residual current circuit breaker with a trigger current of 30 mA or less. Using a residual current circuit breaker reduces the risk of an electric shock.

Safety instructions when using spraying attachments (e.g. paint sprayers)

1. Keep the spray attachment away from the compressor when filling so that no liquid comes into contact with the compressor.
2. Never spray in the direction of the compressor when using the spraying attachments (e.g. paint sprayers). Moisture can lead to electrical hazards!
3. Do not use paints or solvents with a flash point of less than 55°C. Risk of explosion!
4. Do not heat paints and solvents. Risk of explosion!

5. If harmful liquids are processed, filter devices (face masks) are required for protection. Also observe the information on protective measures provided by the manufacturers of such substances.
6. The information and labelling of the hazardous substances ordinance affixed to the outer packaging of the processed materials must be observed. If necessary, take additional protective measures, in particular wear suitable clothing and masks.
7. Do not smoke during the spraying process or in the working area. Risk of explosion! Paint vapours are also highly flammable.
8. Fireplaces, naked flames lights or sparking machinery must not be present or operated.
9. Do not store or consume food or drinks in the work area. Paint fumes are harmful to health.
10. The working area must be larger than 30 m³ and sufficient air exchange must be ensured during spraying and drying.
11. Do not spray into the wind. Always observe the regulations of the local police authorities when spraying flammable or hazardous spraying materials.
12. Do not use media such as white spirit, butyl alcohol and methylene chloride in conjunction with the PVC pressure hose. These media destroy the pressure hose.
13. The work area must be separated from the compressor so that it cannot come into direct contact with the working medium.

⚠ WARNING! This electric tool generates an electromagnetic field during operation. This field can impair active or passive medical implants under certain conditions. In order to prevent the risk of serious or deadly injuries, we recommend that persons with medical implants consult with their physician and the manufacturer of the medical implant prior to operating the electric tool.

VI. Before starting the equipment

- Before you connect the equipment to the mains supply make sure that the data on the rating plate are identical to the mains data.
- Check the equipment for damage which may have occurred in transit. Report any damage immediately to the transport company which was used to deliver the compressor.
- Install the compressor near the point of consumption.
- Avoid long air lines and supply lines (extension cables).
- Make sure that the intake air is dry and dustfree.
- Do not install the compressor in a damp or wet room.

- The compressor may only be used in suitable rooms (with good ventilation and an ambient temperature from +5 °C to 40 °C). There must be no dust, acids, vapors, explosive gases or inflammable gases in the room.
- The compressor is designed to be used in dry rooms. It is prohibited to use the compressor in areas where work is conducted with sprayed water.
- The compressor may only be used outdoor briefly when the ambient conditions are dry.
- The compressor must always be kept dry and must not be left outdoors after work is complete.

VII. Operation

Warning: The air compressor need to pressed with light pressure to the surface, to prevent sliding during normal use. Clean dusty surfaces so that the foots (5) can grip well.

Connecting the airbrush set (Fig 2, 3)

Disconnect the mains plug before connecting the airbrush set to the compressor and release the pressure in the lines.

- Use the respective screw connection to connect the painting gun (9) with the air hose (10) to the Air hose adapter (11). Use the included open-end wrench (6).
- Fasten the paint mixing bottle (7) with connection lid to the painting gun (9). Insert the mains plug into the mains socket.

Mixing paints for use

- First fill the paint mixing bottle (7) with your selected paint colour with water.
 - Now screw the cover back on the beaker and shake it.
 - Now remove two full Pipettes (8) and fill these into a paint mixing bottle (7) filled half way with water.
 - Shake the bottle. Now your paint has reached the correct consistency.
 - Attach the paint mixing bottle (7) according to picture 3.
- Note: If desired, you can adjust the amount of water added to influence the colour intensity yourself as with a watercolour box. The more water you add, the „thinner“ the colour. You can also mix individualised colour tones from the available colour pastes. Please take note, there must be no paint clumps remaining in the paint containers. The consistency should correspond to that of water.
- Note: If the paint used does not cover well, increase the amount of paint in the mixture ratio.

Mains connection

- The compressor can be connected to any 220 - 240 V~ / 50 Hz shock-proof socket which is protected by a 15 A fuse.
- Before you use the machine, make sure that the mains voltage is the same as the operating voltage (see the rating plate).
- Long supply cables, extensions, cable reels etc. cause a drop in voltage and can impede motor start-up.
- At low temperatures below +5°C, sluggishness may make starting difficult or impossible.

ON/OFF switch (fig. 1)

- To switch on the compressor, press the switch (13) to position I.
- To switch off the compressor, press the switch (13) to position O.

Regulating the pressure

- The pressure can be adjusted by turning the pressure regulator (1).
- The pressure gauge (3) shows the pressure level.
- Turning the pressure regulator (1) to the left reduces the pressure, turning the pressure regulator (1) to the right increases the pressure.

Regulating the spraying results

Regulate the amount of the paint supplied by turning the paint nozzle of the Painting gun (9) to the right or left.

X. Technical data

AC mains power connection	220-240 V~ 50 Hz
Motor rating W	180 W
Operating mode*	S3 15%
Compressor speed	1450 min ⁻¹
Operating pressure	ca. 3 bar
Max. output capacity l/min	20-25 l/min
Protection type	IP20
Weight in kg	3,4 kg 3,7 kg (with accessory)
AC cable length	1 m
Hose length	1,6 m

Subject to technical modifications!

The noise emission values were measured in accordance with EN ISO 3744.

Wear hearing protection.

The effects of noise can cause a loss of hearing.

Noise data

⚠ Warning: Noise can have serious effects on your health. If the machine noise exceeds 85 dB, please wear suitable hearing protection.

sound pressure level L_{pA}	54 dB(A)
uncertainty K_{pA}	3 dB
sound power level L_{WA}	64 dB(A)
uncertainty K_{WA}	3 dB

Wear hearing protection.

The effects of noise can cause a loss of hearing. Keep the noise level and vibration to a minimum!

- Only use faultless devices.
- Maintain and clean the device at regular intervals.
- Adapt your working methods to the device.
- Do not overload the device.
- Have the device checked if necessary.
- Switch the device off if it is not in use.

XII. Cleaning and care

- Thoroughly clean the Painting gun (9) after use. Otherwise the paint can dry and cause problems during the next use.
- Thoroughly clean the Painting gun (9) with water. Note: If the air intake of the compressor should become dirty, use a dry cloth to remove the accumulated dirt.

XIV. Electrical connection

The electrical motor installed is connected and ready for operation. The connection complies with the applicable VDE and DIN provisions.

The customer's mains connection as well as the extension cable used must also comply with these regulations.

When working with spray attachments and during temporary use outdoors, the device must be connected to a residual current circuit breaker with a trigger current of 30 mA or less.

Damaged electrical connection cable

The insulation on electrical connection cables is often damaged.

This may have the following causes:

- Passage points, where connection cables are passed through windows or doors.
- Kinks where the connection cable has been improperly fastened or routed.
- Places where the connection cables have been cut due to being driven over.
- Insulation damage due to being ripped out of the wall outlet.
- Cracks due to the insulation ageing.

Such damaged electrical connection cables must not be used and are life-threatening due to the insulation damage.

Check the electrical connection cables for damage regularly. Make sure that the connection cable does not hang on the power network during the inspection.

Electrical connection cables must comply with the applicable VDE and DIN provisions. Only use connection cables with the marking „H05VV-F“.

The printing of the type designation on the connection cable is mandatory.

AC motor

- The mains voltage must be 220 - 240 V~
- Extension cables up to 25 m long must have a cross-section of 1.5 mm².

Connection type Y

If the mains connection cable of this device is damaged, it must be replaced by the manufacturer, their service department or a similarly qualified person to avoid dangers.

Connections and repairs of electrical equipment may only be carried out by an electrician.

Please provide the following information in the event of any enquiries:

- Type of current for the motor
- Machine data - type plate
- Motor data - type plate

XVI. Troubleshooting

Fault	Possible cause	Remedy
Interrupted paint jet or intermittent paint delivery	<ol style="list-style-type: none"> 1. Paint almost empty 2. Paint too viscous 3. Dry / defective nozzle 4. Paint supply restricted 5. Incorrect position of spray stylus 	<ol style="list-style-type: none"> 1. Fill paint 2. Lower viscosity 3. Screw in nozzle tightly or replace 4. Cleaning 5. Correct position angle
Spray pattern incomplete	<ol style="list-style-type: none"> 1. Air head dirty / defective 2. Nozzle dirty / defective 	<ol style="list-style-type: none"> 1. Clean / replace air head or rinse with clear water 2. Clean / replace air nozzle
Spray pattern irregular with drips	<ol style="list-style-type: none"> 1. Defective nozzle 2. Paint too viscous 3. Insufficient working pressure 	<ol style="list-style-type: none"> 1. Replace nozzle. Contact a respective service centre 2. Lower viscosity 3. Increase working pressure (if necessary, not included accessories, e.g. pressure reducer) or Hose defective; replace hose
Non-uniform paint amount delivered	Nozzle dirty / defective	Clean / replace air nozzle



FERREX[®]

MINI COMPRESSOR INCL. AIR BRUSH KIT

Warranty Details

REGISTER YOUR PURCHASE AT www.aldi.com.au/en/about-aldi/product-registration/ TO KEEP UP-TO-DATE WITH IMPORTANT PRODUCT INFORMATION

The product is guaranteed to be free from defects in workmanship and parts for a period of 60 months from the date of purchase. Defects that occur within this warranty period, under normal use and care, will be repaired, replaced or refunded at our discretion. The benefits conferred by this warranty are in addition to all rights and remedies in respect of the product that the consumer has under the Competition and Consumer Act 2010 and similar state and territory laws.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

AFTER SALES SUPPORT

  1300 855 831

AUS Hotline Costs: Local rate for landline calls*
*Charges may vary dependent upon network operator or mobile network provider.

 support@scheppach.com.au

MODEL: F-MCA150 PRODUCT CODE: 825374 07/2023

5
YEAR
WARRANTY



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MINI COMPRESSOR INCL. AIR BRUSH KIT

Repair and Refurbished Goods or Parts Notice

Unfortunately, from time to time, faulty products are manufactured which need to be returned to the Supplier for repair.

Please be aware that if your product is capable of retaining user-generated data (such as files stored on a computer hard drive, telephone numbers stored on a mobile telephone, songs stored on a portable media player, games saved on a games console or files stored on a USB memory stick) during the process of repair, some or all of your stored data may be lost.

We recommend you save this data elsewhere prior to sending the product for repair.

You should also be aware that rather than repairing goods, we may replace them with refurbished goods of the same type or use refurbished parts in the repair process.

Please be assured though, refurbished parts or replacements are only used where they meet ALDI's stringent quality specifications.

If at any time you feel your repair is being handled unsatisfactorily, you may escalate your complaint. Please telephone us on "1300 855 831" or write to us at:

RossMac Pty. Ltd.

Unit 6, 4 Ovata Drive, Tullamarine, Victoria, 3043

Telephone: 1300 855 831 (Monday - Friday 8:30am-6:00pm)

Email: support@schepach.com.au

AFTER SALES SUPPORT

  1300 855 831

 support@schepach.com.au

AUS Hotline Costs: Local rate for landline calls*
*Charges may vary dependent upon network operator or mobile network provider.

MODEL: F-MCA150 PRODUCT CODE: 825374 07/2023

