



# User Manual

# FERREX<sup>®</sup>

## AIR NIBBLER

## F-ANI25



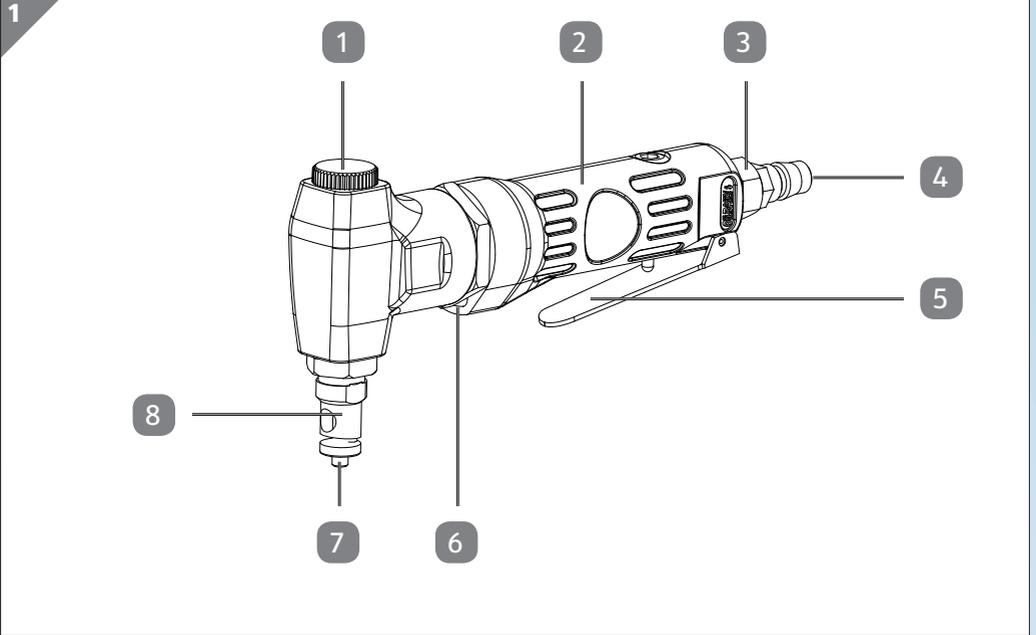
Translation of original instruction manual





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## Scope of Delivery

- 1 x Air Nibbler
- 1 x Plumbers Tape
- 1 x Quick Couple Adapter
- 1 x Operating manual
- 1 x Warranty card

## Explanation of the symbols on the product

	<p>Before commissioning, read and observe the operating manual and safety instructions!</p>
	<p>Warranty class</p>
	<p>1 year warranty</p>
	<p>Wear safety goggles!</p>
	<p>Wear hearing protection!</p>
	<p>Wear a dust protection mask</p>
	<p>Never use oxygen or other flammable gases as a source of energy!</p>

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# 1. Introduction

Congratulations on your purchase of this FERREX® product.

All FERREX® products, are manufactured to the highest standards of performance and safety and are secured by our comprehensive 1-year warranty as part of our customer service.

We hope you will enjoy your purchase for many years to come.

## **Note:**

In accordance with the applicable product liability laws, the manufacturer of this product assumes no liability for damage to the product or caused by the product arising from:

- Improper handling,
- Failure to comply with the operating manual,
- Repairs carried out by third parties, unauthorised specialists,
- Installing and replacing non-original spare parts,
- Application other than specified.

## **Recommendations:**

Read the whole text of the operating manual before assembly and commissioning.

This operating manual should help you to familiarise yourself with your product and to use it for its intended purpose.

The operating instructions contain important information on how to work with the product safely, professionally and economically, and how to avoid hazards, save repair costs, reduce downtime and increase the reliability and service life of the product. In addition to the safety regulations in these operating instructions, you must also observe the regulations applicable to the operation of the product in your country.

Keep the operating instructions in a plastic cover with the product to protect it from dirt and moisture. They must be read and carefully observed by all operating personnel before starting the work. The power tool may only be used by personnel who have been trained to use it and who have been instructed with respect to the associated hazards. The required minimum age must be observed.

In addition to the safety instructions in this operating manual and the separate regulations of your country, the generally recognised technical rules relating to the operation of such machines must also be observed.

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## 2. Product description

1. Air regulator
2. Handle
3. Compressed air connection
4. Barbed fitting
5. Trigger lever
6. Exhaust air opening
7. Stamp
8. Matrices

## 3. Scope of delivery

1 x Air Nibbler  
1 x Plumbers Tape  
1 x Quick Couple Adapter  
1 x Operating manual  
1 x Warranty card

- Open the packaging and carefully remove the product from the packaging.
- Remove the packaging material, as well as the packaging and transport safety devices (if present).
- Check whether the scope of delivery is complete.
- Check the product and accessory parts for transport damage. In the event of complaints the carrier must be informed immediately. Later claims will not be recognised.
- If possible, keep the packaging until the expiry of the warranty period.
- Familiarise yourself with the product by means of the operating manual before using for the first time.
- With accessories as well as wearing parts and replacement parts use only original parts. Spare parts can be obtained from your specialist dealer.
- When ordering please provide our article number as well as type and year of manufacture for the product.

### **⚠ Warning!**

**The product and the packaging material are not children's toys!**  
**Do not let children play with plastic bags, films or small parts!**  
**There is an increased danger of choking or suffocating!**

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## 4. Proper use

The air nibbler is a tool powered by compressed air for skilled manual work. This is suitable for the cutting of sheet metal (max. material thickness 1.2 mm), aluminium (max. material thickness 1.6 mm), plastic, leather and much more. With a air nibbler it is possible to make wave-shaped, round, straight and winding cuts in the material. The operator must protect him/herself against fragments with the use of safety goggles and protective gloves for accidental contact with any sharp edges.

**Caution!** This device may be used only as specified herein. The stated material thickness (cutting capacity) must not be exceeded, this will damage your tool. Keep these instructions in a safe place. Ensure you hand over all documentation when passing the product on to anyone else. Any use that differs to the intended use as stated above is prohibited and potentially dangerous. Damage or injury caused by misuse or disregarding the above warning is not covered by the warranty or any liability on the part of the manufacturer.

This product is not suitable for commercial use. It is only suitable for domestic use or similar applications.

## 5. Safety instructions

### WARNING

**Read all safety information and instructions.** Failure to adhere to safety information and instructions can result in electric shock, fire and/or serious injuries.

**Save all warnings and instructions for future reference.**

### General safety rules

- Keep your fingers away from the trigger when you are not using this device and alternating from one working position to another.
- Read and understand the safety instructions before connecting, disconnecting, charging, using or servicing the device, alternating accessories or working near the device. Failure to do so may result in serious physical injury.
- Keep all parts of the body, such as hands, legs, etc., away from the direction of firing and ensure that the driven-in fastener cannot penetrate parts of the body.
- When using the device, be aware that the driven-in fastener could bounce off, causing injury.
- Secure the device in a firm grip and prepare for recoil.

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- Only technically trained users should use the driving-in device.
  - Do not make any changes to the driving-in device. Changes may reduce the efficiency of the security measures and increase the risk for the user and/or third parties.
  - Information on devices intended for use on hard surfaces such as steel and concrete regarding additional contact forces required to operate the device and avoidance of the risk of slipping.
  - Do not throw away the operation manual.
  - Do not use a device if it has been damaged.
  - Be careful when handling driven-in fasteners, especially when loading and unloading, as the driven-in fasteners have sharp points that could cause injury.
  - Always investigate the device for defective, incorrectly connected or worn parts before use.
  - Do not lean too far forward. Use only on a secure workplace. Always make sure you have a firm footing and keep your balance at all times.
  - Keep third parties away (if you are working in an environment where through traffic of people is likely). Mark your work area clearly.
  - Never aim the device at yourself or others.
  - Only wear gloves that provide a suitable feel and secure operation of the trigger and all adjustment devices.

### **Hazards due to flying objects**

- The driving-in device must not be connected when unloading driven-in fasteners, making adjustments, clearing blockages or replacing accessories.
- During operation, make sure that the driven-in fasteners always penetrate the material properly and are not deflected or misplaced towards the user and/or third parties.
- During operation, fragments may be ejected from the workpiece or from the fastening or magazine system.
- Always wear shock-resistant eye protection with side shields while operating the device.
- The risk to others must be assessed by the user.
- Be careful with devices without workpiece contact, as they can trip unintentionally and injure the user and/or third parties.
- Ensure that the device is always securely seated on the workpiece and cannot slip away.

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## **Operational hazards**

- Hold the device properly to be able to react to normal or sudden movements, such as recoil.
- Keep a firm footing and keep your balance at all times.
- Use suitable body protection equipment for your personal protection, such as hearing and eye protection. Wearing personal protective equipment, such as dust masks, anti-slip safety shoes, safety helmet or hearing protection, depending on the type and use of the driving-in device, reduces the risk of injuries.
- When working, hold the driving-in device in such a way that the head and body cannot be injured in the event of a possible recoil due to a power supply incident or hard spots in the workpiece.
- Never trigger the driving-in device into empty space. In this way, you avoid hazards from free-flying driven-in fasteners and overstressing of the device.
- When transporting, disconnect the power tool from the compressed air supply, especially when using ladders or moving in an unaccustomed position.
- At the workplace, only carry the single-action tool by the handle and not with the trigger actuated.
- Pay attention to the workplace conditions. Driven-in fasteners can potentially penetrate thin workpieces or slide off workpieces when working on corners and edges, thereby endangering persons.

## **Hazards due to repetitive movements**

When using the driving-in device for long periods of time, the user may experience discomfort in the following areas  
hands, arms, shoulders, the neck or other parts of the body.

- When using the driving-in device for long periods of time, the user may experience discomfort in the hands, arms, shoulders, neck or other parts of the body.
- When using the machine, the user should maintain a comfortable posture, taking care to stand securely and avoiding awkward postures or those where it is difficult to maintain balance. The user should change posture in the course of prolonged work, which can be helpful in avoiding discomfort and fatigue.
- If the user experiences symptoms such as persistent or recurring discomfort, pain, palpitations, aching spots, tingling, numbness, burning sensation or stiffness, these warning signs should not be ignored. The user must consult a qualified occupational health professional regarding general activities.

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### **Hazards due to accessories and consumables**

- Disconnect the device from the compressed air supply before changing accessories or making adjustments.
- Only use accessories and consumables of the sizes and types recommended by the manufacturer of the air nail gun.

### **Hazards in the workplace**

- Slips, trips and falls are major causes of workplace accidents. Pay attention to slippery surfaces caused by the use of the device and also to tripping hazards caused by the air pressure hose.
- Extra caution should be exercised in unknown environments. There may be hidden hazards, such as electrical cables or other supply lines.
- This device is not intended for use in hazardous areas and is not insulated against contact with electrical energy.
- Ensure that there are no electrical cables, gas pipes, etc. that could cause a hazard if damaged by the device.

### **Hazards due to dust and exhaust gases**

- If the device is used in an area where static dust is present, it may swirl up the dust, causing a hazard.
- The air nail gun shall be operated and maintained in accordance with the recommendations contained in this manual to minimise the release of dust and vapours.
- The exhaust air must be discharged in such a way that the whirling up of dust in a dust-filled environment is reduced to a minimum.
- All installation/accessory parts of the device intended to collect, extract or suppress flying dust or vapours should be used and maintained in accordance with the manufacturer's instructions.
- Do not breathe in the exhaust air. Avoid getting the exhaust air in your eyes.
- The exhaust air from the device may contain water, oil, metal particles or impurities from the compressor. This can cause damage to health.

### **Hazards due to noise**

- Exposure to high levels of noise without protection can cause permanent disabilities, hearing loss and other problems such as tinnitus (ringing, buzzing, whistling or humming in the ears).
- Use hearing protection equipment as required by occupational health and safety regulations.

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- The device shall be operated and maintained as recommended in these instructions to prevent an unnecessary increase in noise level.

### **Hazards due to vibrations**

- Exposure to vibrations can cause nerve paralysis and interruption of blood supply to hands and arms.
- Wear warm clothes when working in cold conditions and keep your hands warm and dry.
- If you experience numbness, tingling, pain or whitening of the skin on your fingers or hands, you should seek medical advice from a qualified occupational physician regarding general activities.
- Use and maintain the device as recommended in this manual to prevent an unnecessary increase in vibration level.
- Hold the device with a light but secure grip, as the risk from vibrations is generally greater when the gripping force is higher.

### **Additional safety instructions for compressed air-operated devices:**

- Compressed air can cause serious injuries.
- Always close the air supply and disconnect the device from the air supply when it is not in use.
- Always disconnect the device from the compressed air supply before switching accessories, making adjustments and/or repairs and when moving from one work area to another.
- Keep fingers away from the trigger when the device is not in use and when moving from one operating position to another.
- Never direct compressed air at yourself or anyone else.
- Flared hose lines can cause serious injuries. Always check for damaged or loose hoses or connections.
- Never carry a compressed air-operated device by its hose.
- Never pull a compressed air-operated device by its hose.
- Do not exceed the maximum operating pressure when using compressed air-operated devices.
- Compressed air powered equipment should only be operated by compressed air at the lowest possible pressure for the working process in order to reduce noise and vibration and to minimise wear and tear.
- The use of oxygen or flammable gases for operation of compressed air-operated devices creates a fire and explosion hazard.

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- Take care when using compressed air-operated devices as the device may become cold, affecting grip and control.

### **Additional notes for compressed air-operated driving-in devices**

- **Danger of injury!** Do not operate the device if the release fuse is defective or has been removed. Otherwise, injuries may result.
- When disconnecting the hose coupling, hold the hose firmly in your hand to avoid injuries caused by a hose recoiling.
- Be sure to use a 1/4" threaded nipple and a quick coupling for the compressed air supply. Otherwise, the staples/nails are shot out very slowly or with little pressure.
- The compressed air-operated driving-in device may only be connected to cables where it is ensured that the maximum permitted pressure is prevented from being exceeded by more than 10%, e.g. by means of a pressure control valve (pressure reducer) installed in the compressed air cable with a downstream or built-in pressure relief valve.

**Keep these safety instructions in a safe place.**

## **6. Residual risks**

Even when this tool is operated properly, residual risks still remain. The following hazards may arise in connection with the design and construction of this device:

1. Danger from beating compressed air hoses.
2. Danger of falling from compressed air hoses lying around.

## **7. Technical data**

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Operation pressure	6.3 bar
Air connection	1/4" (6.35 mm)
Var. Speed	2500 min <sup>-1</sup>
Air consumption:	210 l/min
Cutting capacity:	Sheet metal 1.2 mm / Aluminium 1.6 mm
Cutting width:	5.5 mm
Weight	0.8 kg

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Subject to technical changes!

### **Noise and vibration**

**⚠ Warning:** Noise can have serious effects on your health. If the machine noise exceeds 85 dB, please wear suitable hearing protection.

### **Information on noise level per ISO 11688-1 and ISO 11688-2**

#### **Noise data**

Sound power level $L_{WA}$	103 dB
Sound pressure level $L_{pA}$	89.3 dB
Uncertainty $K_{wa/pA}$	3 dB

Total vibration emission values (vector sum of three directions) determined per EN 62841.

### **Vibration parameters**

#### **Vibration value per EN 12096**

Vibration $a_h$	5.9 m/s <sup>2</sup>
Uncertainty $K_h$	0.62 m/s <sup>2</sup>

### **Compressed air quality:**

Cleaned and oil-misted.

### **Air supply:**

Connect to a compressed air source via a maintenance unit with filter pressure reducer and mist lubricator.

### **Note:**

**Wear the required protective clothing, especially safety goggles, when working with the air nail gun.**

## **8. Unpacking**

- Open the packaging and carefully remove the product.
- Remove the packaging material, as well as the packaging and transport safety devices (if present).

- Check whether the scope of delivery is complete.
- Check the product and accessory parts for transport damage. In the event of complaints the carrier must be informed immediately. Later claims will not be recognised.
- If possible, keep the packaging until the expiry of the warranty period.
- Familiarise yourself with the product by means of the operating manual before using for the first time.
- With accessories as well as wearing parts and replacement parts use only original parts. Spare parts can be obtained from your specialist dealer.
- When ordering please provide our article number as well as type and year of manufacture for the product.

**⚠ WARNING!**

**The product and the packaging material are not children's toys! Do not let children play with plastic bags, films or small parts! There is a danger of choking or suffocating!**

## 9. Operation

### **Compressed air supply and connection**

- Use filtered, lubricated, and regulated compressed air only.
- Wrap some Teflon sealing tape around the thread of the barbed fitting.
- Before first use and thereafter at regular intervals (3-4 operating hours), apply a few drops of pneumatic equipment or motor oil SAE 10-20 into the compressed air connection on the pneumatic device.
- Plug the quick-connect plug of the compressed air source with the assembled barbed fitting.

### **Using the device**

**Caution: Please ensure the air nibbler is guided parallel to the surface of the workpiece that is to be cut. Otherwise the air nibbler will tilt and it could result in a reduced cutting capacity and scratches to the surface of the workpiece.**

### **Put on protective clothing and goggles. OTHERWISE THERE IS DANGER OF INJURY!**

- Set the pressure on the compressor used at approx. 6.3 bar. The maximum operating pressure of the air nibbler is at 6.3 bar.
- Check that the workpiece is supported or has been locked in place correctly. A clamp is recommended on loose workpieces.

- Make sure that generated sparks do not pose any danger, i.e. they cannot contact any persons or ignite flammable substances.
- Press the trigger arm to be able to perform the work with the air nibbler. The device rotates at the maximum speed when the trigger arm is completely pressed.
- If the air nibbler tilts during operation, let go of the trigger arm.
- Now try to detach the air nibbler from the workpiece by moving it back and forth. Then remove any detached material found in the cutting element of the air nibbler and start the process again.
- To avoid an unwanted and uncontrolled operation, the trigger arm must be designed so that once it is released, it jumps back into the off position. This ends the operation.
- Let go of the switch immediately in the event of an interruption of the compressed air supply

## 10. Maintenance and cleaning

If the machine is to enjoy a long service life and operate without problems, it is important that the following maintenance instructions are followed.

- The air nibbler must be lubricated regularly (after every 3-4 operating hours) if it is to operate flawlessly at all times.
  - **Note:** The air nibbler must be regularly serviced and overhauled for proper function and for compliance with the safety requirements. Improper and wrong operation may cause failures and damage to the device.
  - **ATTENTION: DISCONNECT THE DEVICE FROM THE COMPRESSED AIR SUPPLY PRIOR TO MAINTENANCE WORK!**
1. Keep the pneumatic devices clean. Clean the air nibbler at regular intervals using a moist cloth and a little liquid soap.
  2. Turn over the air nibbler so that the compressed air connection points upwards, and apply a few drops of pneumatic equipment or motor oil SAE 10-20 into the compressed air connection of the air nibbler. **RECONNECT THE DEVICE TO THE COMPRESSED AIR SUPPLY.**
- Press the trigger arm to distribute the oil more evenly. Hold a cloth or absorbent paper towel in front of the exhaust air openings, and let the device run in idle mode for a few seconds.
  - **ATTENTION! EXCESS OIL IS BLOWN OUT. KEEP THE DISCHARGE HOLE AWAY FROM PERSONS AND OBJECTS.**
  - Speed and vibrations must be checked every time after maintenance and care.

- The air nibbler should be stored in dry rooms. Make sure that no moisture can enter inside the air nibbler.
- Before all maintenance, clean the device of hazardous substances that have deposited on it (during work processes). Avoid all skin contact with these substances. Hazardous dust coming into contact with skin may cause serious dermatitis. Dust that is generated or raised during maintenance work can be breathed in.
- Please ensure that the safety of your device is guaranteed by means of regular maintenance operations.
- Maintenance must be performed by properly trained personnel only.
- Ensure that device repairs always use original replacement parts and are performed by a qualified technician. This ensures that the device is safe to operate at all times.

## 11. Disposal and recycling

### Notes for packaging



The packaging materials are recyclable. Please dispose of packaging in an environmentally friendly manner.



**ALDI**

**FERREX®**

AIR NIBBLER

# Warranty Details

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REGISTER YOUR PURCHASE AT [www.aldi.com.au/en/about-aldi/product-registration/](http://www.aldi.com.au/en/about-aldi/product-registration/) TO KEEP UP-TO-DATE WITH IMPORTANT PRODUCT INFORMATION

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The product is guaranteed to be free from defects in workmanship and parts for a period of 12 months from the date of purchase. Defects that occur within this warranty period, under normal use and care, will be repaired, replaced or refunded at our discretion. The benefits conferred by this warranty are in addition to all rights and remedies in respect of the product that the consumer has under the Competition and Consumer Act 2010 and similar state and territory laws.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law.

You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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#### AFTER SALES SUPPORT

  1300 855 831

AUS Hotline Costs: Local rate for landline calls\*  
\*Charges may vary dependent upon network operator or mobile network provider.

 [support@scheppach.com.au](mailto:support@scheppach.com.au)

MODEL: F-ANI25 PRODUCT CODE: 845834 06/2025





# Repair and Refurbished Goods or Parts Notice

Unfortunately, from time to time, faulty products are manufactured which need to be returned to the Supplier for repair.

Please be aware that if your product is capable of retaining user-generated data (such as files stored on a computer hard drive, telephone numbers stored on a mobile telephone, songs stored on a portable media player, games saved on a games console or files stored on a USB memory stick) during the process of repair, some or all of your stored data may be lost.

**We recommend you save this data elsewhere prior to sending the product for repair.**

You should also be aware that rather than repairing goods, we may replace them with refurbished goods of the same type or use refurbished parts in the repair process.

**Please be assured though, refurbished parts or replacements are only used where they meet ALDI's stringent quality specifications.**

If at any time you feel your repair is being handled unsatisfactorily, you may escalate your complaint. Please telephone us on SUPPLIER TELEPHONE or write to us at:

RossMac Pty. Ltd.

Unit 6, 4 Ovata Drive, Tullamarine, Victoria, 3043

Telephone: 1300 855 831 (Monday - Friday 8:00am-6:00pm)

Email: [support@schepach.com.au](mailto:support@schepach.com.au)

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#### AFTER SALES SUPPORT

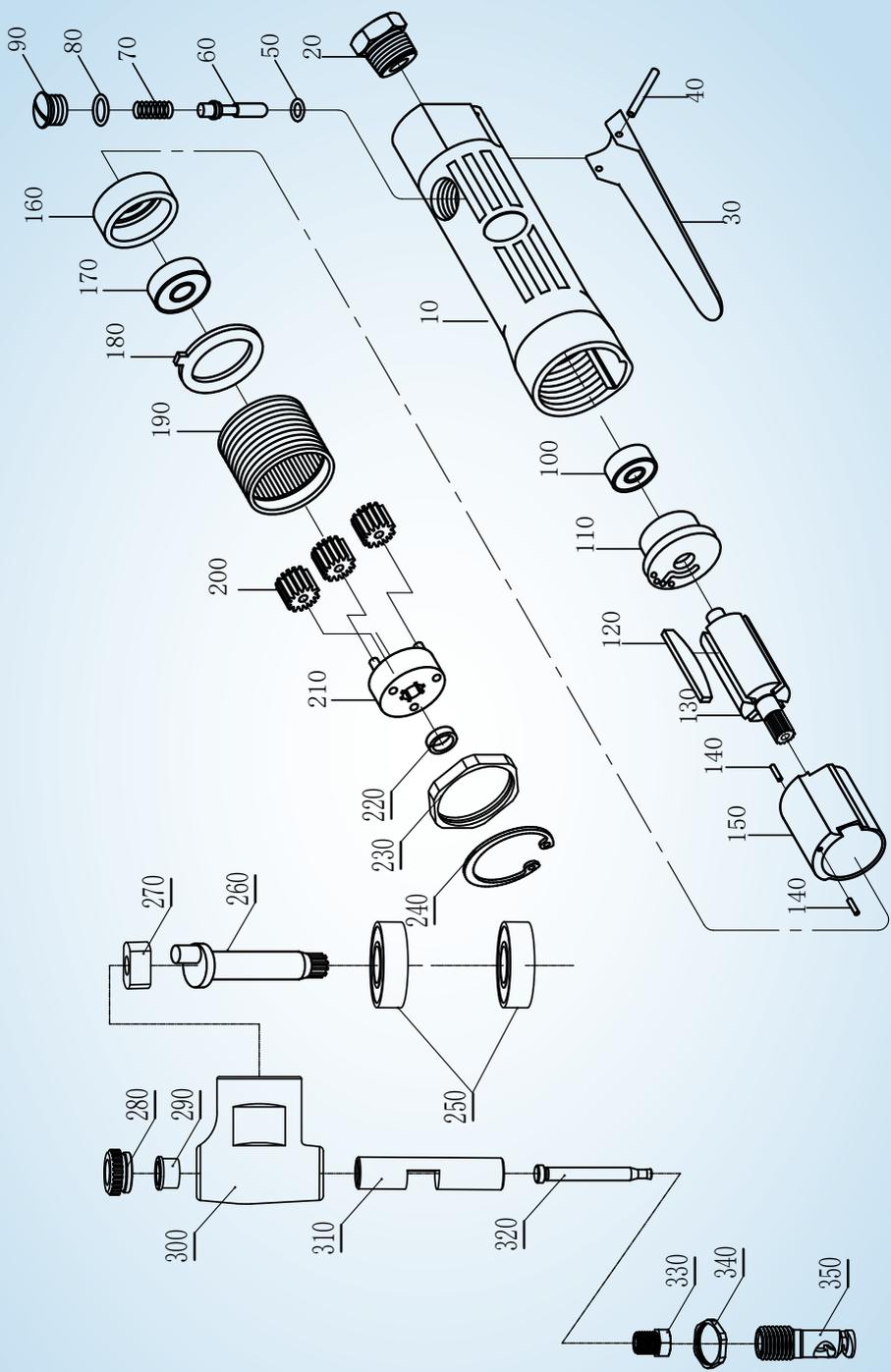
  1300 855 831

AUS Hotline Costs: Local rate for landline calls\*  
\*Charges may vary dependent upon network operator or mobile network provider.

 [support@schepach.com.au](mailto:support@schepach.com.au)

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**1**  
YEAR  
WARRANTY





ALDI GUARANTEES THAT OUR EXCLUSIVE BRAND PRODUCTS ARE DEVELOPED TO OUR STRINGENT QUALITY SPECIFICATIONS. IF YOU ARE NOT ENTIRELY SATISFIED WITH THIS PRODUCT, PLEASE RETURN IT TO THE NEAREST ALDI STORE WITHIN 60 DAYS FROM THE DATE OF PURCHASE, FOR A FULL REFUND OR REPLACEMENT, OR TAKE ADVANTAGE OF OUR AFTER SALES SUPPORT BY CALLING THE SUPPLIER'S CUSTOMER SERVICE HOTLINE.



**Made in China**

**FERREX is a registered trademark of ALDI Stores**

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MINCHINBURY NSW 2770

[www.aldi.com.au](http://www.aldi.com.au)

**AFTER SALES SUPPORT**

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**1**

**YEAR  
WARRANTY**