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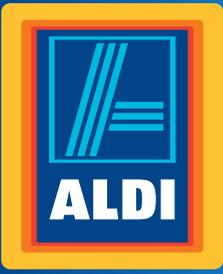
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MODEL: GS650 PRODUCT CODE: 49685

07/2015

1

YEAR WARRANTY



User Manual



MULTI FUNCTION SHARPENER GS650

AUS



Original instructions



Contents

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Fig. 1



Fig. 2a



Fig. 2b



Fig. 2c



Fig. 3

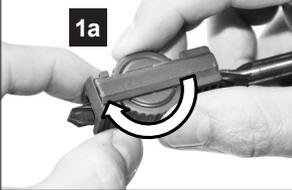


Fig. 4

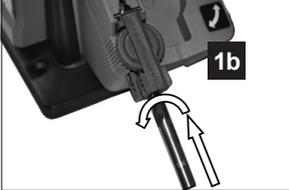


Fig. 5



Fig. 6

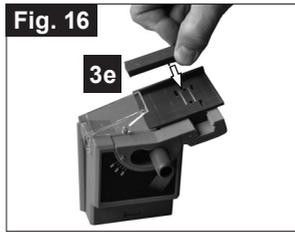
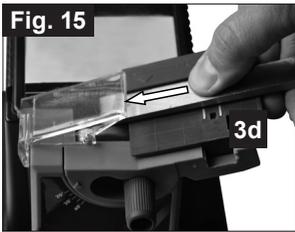
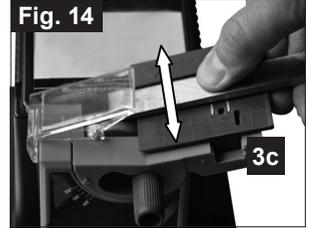
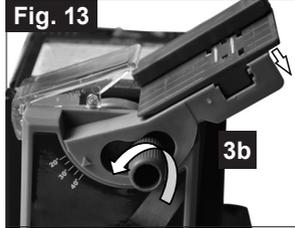
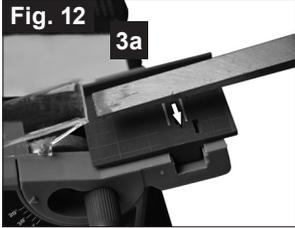
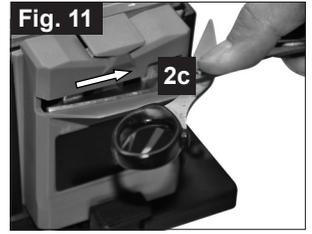
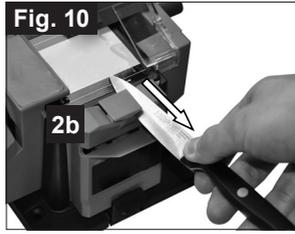
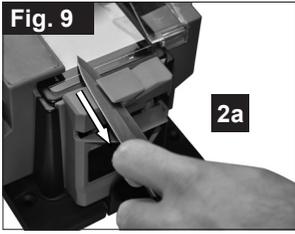


Fig. 7



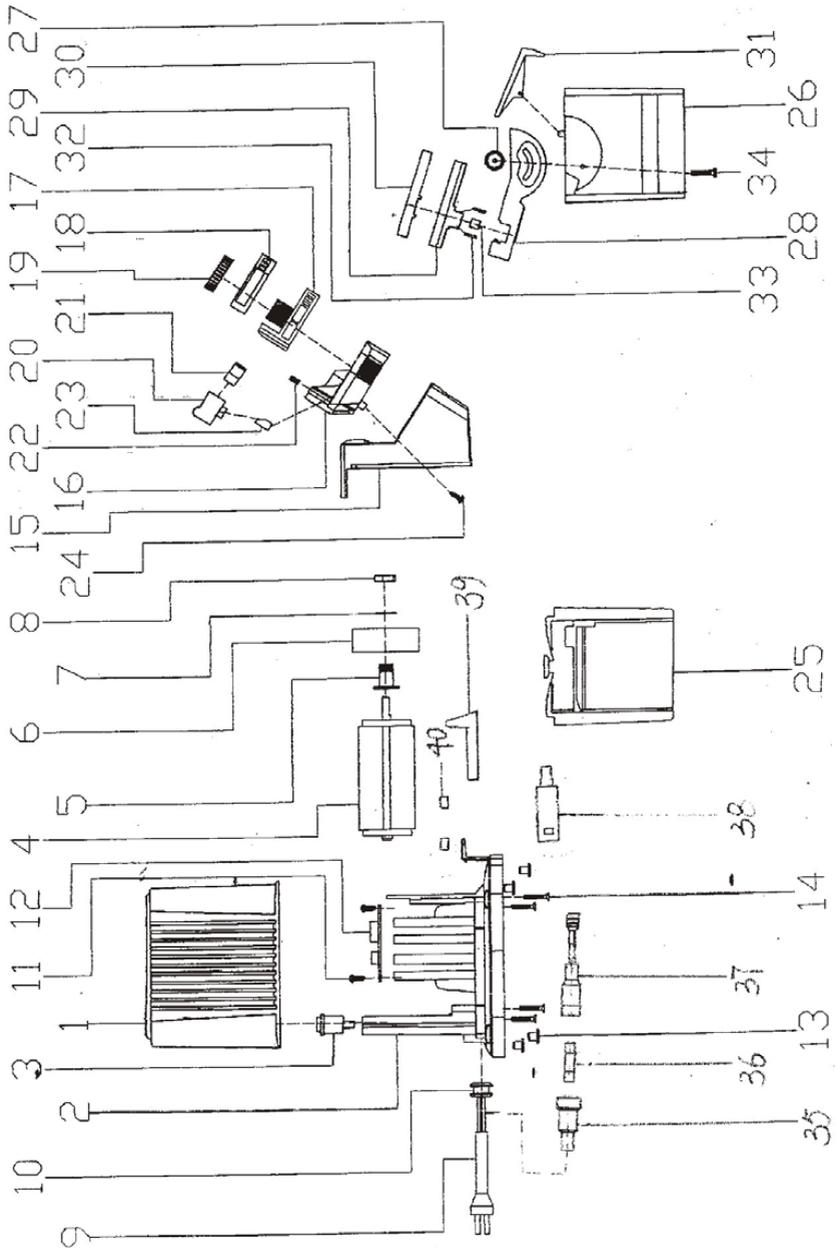
Fig. 8





Pack contents/parts

- 1 Multi-Task Sharpener
- 2 User Manual
- 3 Warranty Certificate



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Explanation of Symbols



Read the operating instructions to reduce the risk of injury.



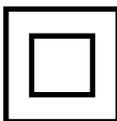
Wear ear-muffs. The impact of noise can cause damage to hearing.



Wear a breathing mask. Dust which is injurious to health can be generated when working on wood and other materials. Never use the device to work on any materials containing asbestos!



Wear safety goggles. Sparks generated during working or splinters, chips and dust emitted by the device can cause loss of sight.



Symbol Category II: This device is equipped with dual insulation and does not need to be connected to an earthed power socket.

⚠ Attention!

These operating instructions provide information concerning your safety which are marked with this indication

⚠ Caution!

Failure to follow these instructions may cause risk of injury!

⚠ Warning!

Failure to follow these instructions may cause danger to life or danger of serious injuries!

I. Introduction

Congratulations on choosing to buy a WORKZONE® product.

All products brought to you by WORKZONE® are manufactured to the highest standards of performance and safety, and as part of our philosophy of customer service and satisfaction, are backed by our comprehensive 1 Year Warranty.

We hope you will enjoy using your purchase for many years to come.

Note:

According to the applicable product liability law the manufacturer of this device is not liable for damages which arise on or in connection with this device in case of:

- improper handling,
- non-compliance with the instructions for use,
- repairs by third party, non-authorized skilled workers,
- installation and replacement of non-original spare parts,
- improper use,
- failures of the electrical system due to the non-compliance with the electrical specifications and the VDE 0100, DIN 57113 / VDE 0113 regulations.

Recommendations:

Read the entire text of the operating instructions prior to the assembly and operation of the device.

These operating instructions are intended to make it easier for you to get familiar with your device and utilise its intended possibilities of use.

The operating instructions contain important notes on how to work safely, properly and economically with your machine and how to avoid dangers, save repair costs, reduce downtime, and increase the reliability and working life of the machine.

In addition to the safety regulations contained herein, you must in any case comply with the applicable regulations of your country with respect to the operation of the machine.

Put the operating instructions in a clear plastic folder to protect them from dirt and humidity, and store them near the machine. The instructions must be read and carefully observed by each operator prior to starting the work. Only persons who have been trained in the use of the machine and have been informed on the related dangers and risks are allowed to use the machine. The required minimum age must be met.

In addition to the safety notes contained in the present operating instructions and the special regulations of your country, the generally recognised technical rules for the operation of this machines must be observed.

II. Layout (Fig. 1-2)

- 1 ON/OFF button
- 2 Knife and Scissors Sharpening Adapter
- 3 HSS Drill Bit Sharpening Adapter
- 4 Plane and Chisel Blade Sharpening Adapter
- 5 Mounting Holes
- 6 Vice
- 7 Vice-Hold Notch
- 8 V-Guide
- 9 Knife Sharpening Notches
- 10 Scissors Sharpening Notch
- 11 Hand Protection
- 12 Magnet
- 13 Angle Adjusting Handle
- 14 Distance Piece
- 15 Grinding Disc
- 16 Grinding Wheel Nuts
- 17 Release Lever for Sharpener

III. Scope of delivery

Multi Task Sharpener	(1x)
Warranty Certificate	(1x)
Manual	(1x)
Knife and Scissor Sharpening Adapter	(1x pre-assembled)
HSS Drill Bit Sharpening Adapter	(1x pre-assembled)
Plane and Chisel Blade Sharpening Adapter	(1x pre-assembled)

- Open the packaging and remove the device carefully.
- Remove the packaging material as well as the packaging and transport bracing (if available).
- Check that the delivery is complete.
- Check the device and accessory parts for transport damage.
- If possible, store the packaging until the warranty period has expired.

⚠ Attention!

The device and packaging materials are not toys!

Children must not be allowed to play with plastic bags, film and small parts!

There is a risk of swallowing and suffocation!

IV. Intended use

The Multi Function Sharpener is great for sharpening of HSS drill bits, knives without corrugated blades, scissors without corrugated grindstone and chisels. It is not suitable for sharpening of premium steel or ceramics. Any other use is in conflict with the machines design.

The machine is allowed to be used only for its intended purpose! Even when the equipment is used as prescribed it is still impossible to eliminate certain residual risk factors. The following hazards may arise in connection with the machine's construction and layout:

- Catapulting of workpieces and parts of workpieces.
- Damage to hearing if essential ear-muffs are not used.
- Harmful emissions of wood dust when used in closed rooms.
- The rotating parts of the device cannot be covered for functional reasons. Therefore you must exercise care and hold the workpiece firmly to prevent it slipping which could result in your hands coming into contact with the sanding belt.

The equipment is allowed to be used only for its prescribed purpose. Any other use is deemed to be a case of misuse. The user/operator and not the manufacturer will be liable for any damage or injuries of any kind resulting from such misuse.

Please note that our equipment has not been designed for use in commercial, trade or industrial applications. Our warranty will be voided if the equipment is used in commercial, trade or industrial businesses or for equivalent purposes.

V. Safety regulations

⚠ Caution!

Read all safety regulations and instructions.

Any errors made in following the safety regulations and instructions may result in an electric shock, fire and/or serious injury. Keep all safety regulations and instructions in a safe place for future use.

⚠ Warning!

To protect against electric shock, injury and fire the following basic safety precautions must be observed when using power tools.

Read and follow these instructions before using the equipment and keep the safety information in a safe place.

Safe working

Keep the place of your work clean!

Mess in the place of your work can result in injuries.

Consider the environmental influences!

Do not expose the appliance to rain.
Do not use the appliance in a moist or wet environment.
Ensure appropriate lighting.
Do not use the appliance near flammable liquids or gases.

Protect yourself against electric shock!

Avoid any contact with earthed parts.

Keep other persons in a safe distance!

Do not let other persons, especially children, touch the cable. Keep them in a sufficient distance from the place of your work.

Store the appliance properly!

An appliance that is not used should be stored in a dry, locked place out of reach of children.

Do not overload your appliance!

You will work better and safer at output for which the appliance has been designed.

Use the correct appliance!

Do not use an appliance with low power for heavy work.
Do not use the appliance for purposes for which it has not been designed.

Wear appropriate working clothes!

Do not wear loose clothes or jewels as they could be caught by moving parts. When working outdoors, we recommend shoes with a non-slip sole. Wear a hairnet if your hair is long.

Use protective aids!

Protective glasses should always be worn. Use a breathing mask when working in a dusty environment.

Do not use the cable for any other purposes than for which it has been designed!

Do not use the cable for pulling the plug out of socket; protect it against excess temperatures and sharp edges.

Secure the processed materials!

To secure the processed material, use a clamping device or a vice. Materials will be secured better this way than using your hand.

Avoid abnormal body posture!

Make sure you are stable to keep balance at all times.

Care for your tools!

Keep the tools sharp and clean; you will be able to work better and safer. Follow the maintenance regulations and tool replacement instructions. Check the tool cable regularly and have it replaced by an authorised specialist if damaged. Check the extension cable regularly and replace it if damaged. Keep the handles dry, with no signs of oil and grease.

Pull the plug out of socket!

When not using the appliance, before maintenance or when replacing the grinding disk.

Never leave tools that are switched on in the appliance!

Make always sure all wrenches and adjusting tools have been removed before switching the appliance on.

Prevent unintentional appliance switch-on!

Make sure the switch is in the "off" position when plugging the appliance.

Extension cable for outdoor use:

Authorised extension cables with appropriate marking must only be used outdoors.

Pay attention!

Pay attention to what you are doing. Use common sense when working. Do not use the appliance when you are tired.

Check whether the appliance is not damaged!

Protection equipment and slightly damaged parts need to be checked carefully whether they still work perfectly before being used again. Check whether the movable components work perfectly and are not jammed or damaged. All components must be fitted correctly and satisfy all conditions to ensure perfect working of the appliance. Any damaged protection equipment and components must be repaired or replaced in an authorised shop unless otherwise specified in the Operating Instructions. Have any damaged switches replaced in a service shop. Do not use devices where the switch cannot be turned on and off.

CAUTION! Use of other extensions and accessories can represent a risk of injury.

Have your appliance repaired by an electrician only!

This appliance is in accordance with appropriate safety provisions. Repairs can only be executed by an electrician, otherwise there is a risk of injury for the user.

SPECIAL SAFETY INSTRUCTIONS

- The Multi Function Sharpener can work continuously for a maximum of 15 minutes and then needs to cool down for at least half an hour.
- The Multi Function Sharpener is suitable for sharpening in dry conditions and must in no case come into contact with liquids.
- The Multi Function Sharpener can only be used for sharpening of HSS (High Speed Steel) drill bits, knives and scissors with straight cutting edges, plane and chisel blades.
- Sparks are generated when sharpening. Keep the Multi Function Sharpener in a safe distance from flammable liquids and materials.
- Make sure you do not touch the sharpening stone and processed material just after using them as they are very hot.
- If the processed material turns blue during the sharpening process, it is over-heated and can get damaged. Cool the processed material regularly when being sharpened, e.g. by water.
- The Multi Function Sharpener can only be used when an adapter is fitted.
- The adapter must not be removed or fitted when the sharpening stone is turning.

Residual risks and protective measures

Direct electrical contact

A faulty cable or plug can cause electric shock dangerous to life.

Have any faulty cable or plug replaced by a specialist at all times. Use the appliance only with connection fitted with a safety switch against stray current (RCD).

Indirect electrical contact

Indirect local lighting

Insufficient lighting represents a high safety risk.

Sufficient lighting must always be ensured when working with the appliance.

Keep this safety information in a safe place.

VI. Operation

Setting up

Place the sharpening station on firm surface and fasten the device. Ideally, bolt the drill bit to the surface. Use the Mounting Holes for the work bench assembly (5) in the baseplate for this.

Note:

The screws and nuts required for assembly are not part of the scope of delivery.

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Mount the sharpener

1. Select one of the three sharpeners.
2. In order to remove a sharpener from the working position, you must press down the release lever for the sharpener (17).
3. Remove the sharpener from the guide rails, upwards.
4. In the storage positions, the sharpeners are not fixed to the right and left side and can be easily removed from the guide rails.
5. In order to fasten the selected sharpener in the working position, from above push this into the guide rails. Press the sharpener down until it snaps into place.

⚠ The sharpeners also present a safety device. Never use this device without a sharpener. Risk of injury!

⚠ Caution! Risk of injury!

- Always disconnect the plug from the mains socket before working.
- Use only grinding disks and accessories recommended by the manufacturer. The use of other insertion tools and other accessories may cause risk of injury.
- Never operate the device without the visual protection disk.
- Switch on the equipment only when it is safely installed on the work surface.

- Despite spark protection, always wear safety goggles while working in order to avoid eye injuries.

- Keep your hands away from the Grinding Disc and grinding belt when the device is in operation. Injury hazard!

Switching on and off

- Ensure that the mains voltage matches the specifications on the rating plate.
 - Connect the equipment to the mains.
1. To switch on, press the "I" On switch and the device starts up (see Fig. 1 Pos.1).
 2. To switch off, press the "0" off switch and the device switches off (see Fig. 1 Pos.1).

After switching on the device, wait until the device has reached its max. speed. Only then must you start with the grinding.

⚠ **The disk will continue to run after the equipment is switched off. There is a risk of injury.**

Test run:

Before starting work and after each change of grinding disk, carry out a test run of at least 60 seconds with no load. Switch off the equipment immediately if the disk runs lumpy, substantial vibrations occur, or abnormal noises are generated.

Sharpening of drill bit:

An appropriately sharpened drill bit is characterised by;

- Spiky point in the middle of the drill bit.
- Lip with two sharp and identically sized sides.
- Two back edges that are slightly lower than the front edges of the lip.

⚠ Drill bits with a diameter of 3-10 mm can be sharpened.

If your drill bit does not look like as specified above, it must be sharpened. Rough sharpening on a desk grinder followed by drill bit grinder is recommended for sharpening of skewed or very blunt drill bit.

1. Fit the drill bit sharpening adapter (Fig.1/3) on the Multi Function Sharpener.
2. Removing the Vice (6) from the adaptor (3) and inset a drill bit. (Fig.3/1a).
3. Tighten the Vice slightly so that the drill bit in the Vice can still be moved slightly.
4. Insert the Vice into the bottom of the V-Guide and slide upwards until in place. (Fig.4/1b).
5. Turn the drill bit so that it fits on the V-Guide on all four sides.
6. Lift the V-Guide and make sure the Vice fits at the very bottom of the notch.
7. Tighten the Vice (Fig.5/1c).
8. Lift the V-Guide and remove the Vice.
9. Put the Vice to the Vice holder in the middle of the adapter (Fig.6/1d).
10. Use the ON/OFF button (1) to put the Multi Function Sharpener into operation.
11. Move the Vice holder slightly from side to side (Fig.7/1e).
12. Turn the Vice so that the back side is directed upwards.
13. Move the Vice holder slightly from side to side (Fig.7/1e). Do not apply too much pressure as the drill bit could become overheated and damaged.
14. Make sure the drill bit is sharpened correctly and corresponds to the three sharp drill bit points above (as in Fig.8/1f).
15. Use the ON/OFF button to put the Multi Function Sharpener out of operation. Let the sharpening stone stop completely and then remove the adapter.

Sharpening of knives:**⚠ Knives with a width of 6-51 mm can be sharpened.****⚠ The device is not suitable for grinding serrated knives.**

1. Fit the Knife and Scissors Sharpening Adapter (Fig1/2) on the Multi Function Sharpener.
2. Use the ON/OFF button (Fig.1/1) to switch the device on.
3. Hold the knife by its handle and put the other end of the knife cutting edge to the adapter knife notch (Fig.9/2a).

4. As soon as the cutting edge touches the sharpening stone, you must pull the knife to yourself, while applying slight pressure, so that it is fully pulled out of the knife notch (Fig.9/2a). Do not press too hard.
5. Turn the knife and put it to the second knife notch (Fig.10/2b).
6. As soon as the cutting edge touches the sharpening stone, you must pull the knife to yourself, while applying slight pressure, so that it is fully pulled out of the knife notch (Fig.10/2b). Do not press too hard.
7. Check whether the knife is sharpened sufficiently and repeat the sharpening process if necessary. **Switch the machine off, and let the sharpening stone stop completely before you remove the adaptor.** Let the sharpening stone stop completely and then remove the adapter.

Sharpening of scissors

1. Fit **the** Knife and Scissors Sharpening Adapter (Fig.1/2) on the Multi Function Sharpener.
2. Use the ON/OFF button (Fig.1/1) to put the Multi Function Sharpener into operation.
3. Open the scissors to full extent.
4. Insert one cutting edge in the scissors notch so that the scissors joint and handle of the other cutting edge are directed to the right (Fig.11/2c).
5. As soon as the cutting edge touches sharpening stone, you must move the scissors to the side off the joint towards the point (Fig.11/2c) while applying slight pressure. Do not press too hard.
6. Turn the scissors and put the other cutting edge to the scissors notch.
7. As soon as the cutting edge touches the sharpening stone, you must move the scissors to the side off the joint towards the point (Fig.11/2c) while applying slight pressure. Do not press too hard.
8. Check whether the scissors are sharpened sufficiently and repeat the sharpening process if necessary.
9. Use the ON/OFF button to put the Multi Function Sharpener out of operation. Let the sharpening stone stop completely and then remove the adaptor.
10. Knives and scissors with smooth cutting edge can be sharpened only. If you sharpen knives or scissors with corrugated or special cutting edges, they will become damaged.

Sharpening of plane and chisel blades:

1. Fit **the** Plane and Chisel Blade Sharpening Adapter (Fig.1/4) on the Multi Function Sharpener.
2. Put the blade or chisel on the support plate (Fig.12/3a). The Magnet keeps the processed material in its place.
3. The angle between the processed material and sharpening stone must correspond to the original angle at the cutting edge of the processed material.
4. The sharpening angle can be continuously adjusted from 20 to 40° by loosening

- ing the Angle Adjusting Handle and putting the support plate to an appropriate angle and tightening the Angle Adjusting Handle again (Fig.13/3b).
5. The cutting edge of the processed material only slightly touches the sharpening stone.
 6. Use the ON/OFF button (Fig.1/1) to put the Multi Function Sharpener into operation.
 7. Press the processed material slightly and move the support plate and processed material back and forth all the time, otherwise the cutting edge would be sharpened unevenly (Fig.14/3c).
 8. When sharpening, move the processed material along the support plate further downwards and also from side to side (Fig.15/3d).
 9. Use the ON/OFF button to put the Multi Function Sharpener out of service.
 10. Check whether the cutting edge angle is correct. Check whether the processed material is sharpened sufficiently and repeat the sharpening process if necessary.
 11. Let the sharpening stone stop completely and then remove the adapter.
 12. A Distance Piece included in the supply (Fig.16/3e) is needed to sharpen thin chisels.
 13. The cutting edge must be ground on an oil stone after sharpening

VII. Maintenance and Cleaning

Change Grinding Disc

Information on replacement:

- Never operate the device without protective equipment.
- Ensure that the Grinding Disc dimensions match those of the device.
- Never use separate bushings or adapters in order to make Grinding Discs whose hole is too large fit the device.
- Do not use any saw blades.
- Always reassemble the device completely after replacing the Grinding Disc.

⚠ Switch the device off and remove the mains plug.
Allow the device to cool down.

1. Release the grinding wheel nut (16) in the clockwise direction (left-handed thread).
2. Remove the grinding wheel (15).
3. Set up a new grinding wheel (15). Screw the grinding wheel nut (16) in the anti-clockwise direction (left-handed thread).
4. **Test run:**
Before starting work and after each change of grinding disk, carry out a test run of at least 60 seconds with no load.

Switch off the equipment immediately if the disk runs lumpy, substantial vibrations occur, or abnormal noises are generated.

⚠ Attention!

Always pull out the mains power plug before starting any cleaning work.

Cleaning

- Have any work not described in these instructions carried out by a specialist workshop. Use only original components. Allow the equipment to cool before carrying out any maintenance and cleaning work. There is a risk of burns.
- Before each use, check the equipment for obvious defects such as loose, worn or damaged components and check that screws or other parts are sitting correctly. In particular, check the grinding disk (15). Replace damaged parts.
- Keep all safety devices, air vents and the motor housing free of dirt and dust as far as possible. Wipe the equipment with a clean cloth or blow it with compressed air at low pressure.
- We recommend that you clean the device immediately each time you have finished using it.
- Clean the equipment regularly with a moist cloth and some soft soap. Do not use cleaning agents or solvents; these could attack the plastic parts of the equipment. Ensure that no water can seep into the device.

VIII. Technical data

Voltage / Frequency	230-240 V ~ 50 Hz
Engine power	65 W (P1 S3 15%)
Revolutions	6.700 rpm
Grinding disk diameter	48 mm
Max. drill bit diameter	10 mm
Min. drill bit diameter	3 mm
Knife width	6 - 51 mm
Protection class	II
Weight	2.1 kg

Noise

Sound values were measured in accordance with EN 61029.

Sound pressure level L_{pA}	80 dB(A)
Uncertainty K_{pA}	3 dB
Sound power level L_{WA}	90 dB(A)
Uncertainty K_{WA}	3 dB

Wear ear-muffs.

The impact of noise can cause damage to hearing.

Limit the noise to a minimum!

- Only use appliances which are in perfect working order.
- Service and clean the appliance regularly.
- Adapt your working style to suit the appliance.
- Do not overload the appliance.
- Have the appliance serviced whenever necessary.
- Switch the appliance off when it is not in use.
- Wear protective gloves.

IX. Storage/Transport

Store the equipment and accessories out of children's reach in a dark and dry place at above freezing temperature. The ideal storage temperature is between 5 and 30 °C. Store the electric tool in its original packaging.

X. Electrical connection

**The electrical motor installed is connected and ready for operation.
The connection complies with the applicable VDE and DIN provisions.**

⚠ Attention!

The power supply cord of this machine has an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet which is properly installed and grounded in accordance with all local codes and ordinances.

⚠ Warning!

Check the voltage! The voltage must comply with the information on the rating label!

The customer's mains connection as well as the extension cable used must also comply with these regulations.

Damaged electrical connection cable

The insulation on electrical connection cables is often damaged. This may have the following causes:

- Passage points, where connection cables are passed through windows or doors.

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- Kinks where the connection cable has been improperly fastened or routed.
- Places where the connection cables have been cut due to being driven over.
- Insulation damage due to being ripped out of the wall outlet.
- Cracks due to the insulation ageing.

Such damaged electrical connection cables must not be used and are life-threatening due to the insulation damage.

Check the electrical connection cables for damage regularly. Make sure that the connection cable does not hang on the power network during the inspection.

Electrical connection cables must comply with the applicable VDE and DIN provisions. Only use connection cables with the marking "V-90/5V-90 3 x 0.75 mm²".

The printing of the type designation on the connection cable is mandatory.

XI. Disposal and recycling

The equipment is supplied in packaging to prevent it from being damaged in transit. The raw materials in this packaging can be reused or recycled. The equipment and its accessories are made of various types of material, such as metal and plastic. Never place defective equipment in your household refuse. The equipment should be taken to a suitable collection center for proper disposal. If you do not know the whereabouts of such a collection point, you should ask in your local council offices.

XII. Trouble shooting

Problem	Possible Cause	Action
Poor sharpening results	Grinding disk is worn out	Grinding disk to be replaced
Device doesn't start	Mains voltage missing Main circuit breaker is tripped On/off switch (1) may be defective Engine faulty	Check the socket, mains cable, line, mains plug, repairs to be carried out by qualified electrician if necessary, check main circuit breaker. Repair by Customer Care Repair by Customer Care
Grinding tools do not move although the engine is running	Grinding disc nut (16) loose Workpiece, remaining workpieces or remaining grinding tools block drive	Tighten grinding disc nut (see „Changing the grinding disc“) Remove blockages
Engine is slower and stops	Device is overloaded through workpiece	Reduce pressure on grinding tool Workpiece unsuitable
Grinding disc does not rotate smoothly, abnormal noises can be heard	Grinding disc nut (16) loose Grinding disc (15) faulty	Tighten grinding disc nut (see „Changing the grinding disc“) Change grinding disc



WORKZONE®

MULTI FUNCTION SHARPENER

Warranty Details

The product is guaranteed to be free from defects in workmanship and parts for a period of 12 months from the date of purchase. Defects that occur within this warranty period, under normal use and care, will be repaired, replaced or refunded at our discretion.

The benefits conferred by this warranty are in addition to all rights and remedies in respect of the product that the consumer has under the Competition and Consumer Act 2010 and similar state and territory laws.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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  **1300 855 831**

 **support@scheppach.com.au**

MODEL: GS650 PRODUCT CODE: 49685 07/2015





WORKZONE®

MULTI FUNCTION SHARPENER

Repair and Refurbished Goods or Parts Notice

Unfortunately, from time to time, faulty products are manufactured which need to be returned to the Supplier for repair.

Please be aware that if your product is capable of retaining user-generated data (such as files stored on a computer hard drive, telephone numbers stored on a mobile telephone, songs stored on a portable media player, games saved on a games console or files stored on a USB memory stick) during the process of repair, some or all of your stored data may be lost.

We recommend you save this data elsewhere prior to sending the product for repair.

You should also be aware that rather than repairing goods, we may replace them with refurbished goods of the same type or use refurbished parts in the repair process.

Please be assured though, refurbished parts or replacements are only used where they meet ALDI's stringent quality specifications.

If at any time you feel your repair is being handled unsatisfactorily, you may escalate your complaint. Please telephone us on 1300 855 831 or write to us at:

RossMac Pty. Ltd.

P.O. Box 261, Essendon North, Victoria, 3041

1300 855 831

support@schepach.com.au

AFTER SALES SUPPORT

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