ALDI guarantees that our exclusive brand products are developed to our stringent quality specifications. If you are not entirely satisfied with this product, please return it to the nearest ALDI store within 60 days from the date of purchase, for a full refund or replacement, or take advantage of our after sales support by calling the supplier's Customer Service Hotline.



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AFTER SALES	SUPPORT 702030 W ²	
	1300 855 831	
	support@scheppach.com.au	
MODEL: DM600VARIO	05/2023	YEAR WARRANTY

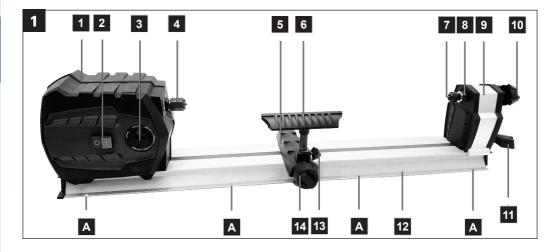


FERREX® WOOD LATHE DM600VARIO

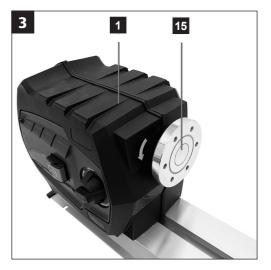


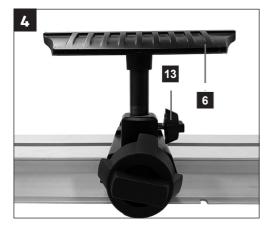
Contents

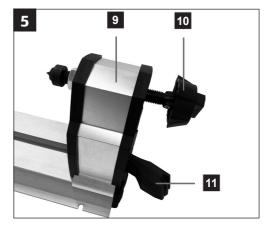
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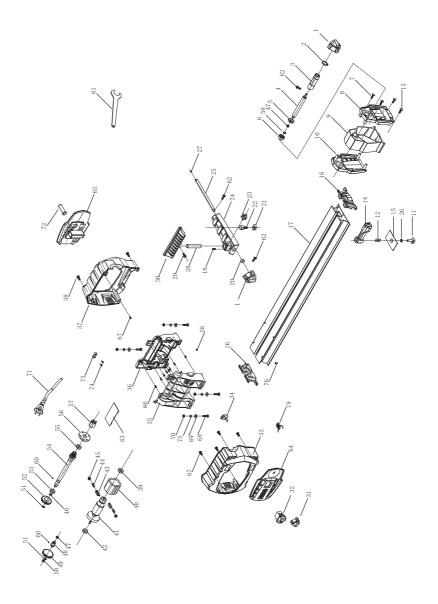






Package contents/part list

- 1 Motor unit, 1x
- 2 Headstock drive centre, 1x
- 3 Tool rest, 1x
- 4 Tool support, 1x
- 5 Centering pin, 1x
- 6 Tailstock, 1x
- 7 Machine bed, 1x
- 8 Faceplate, 1x
- 9 Wrench, 2x
- 10 Clamping lever tool rest, 1x
- 11 Fastening screws, 8 x
- 12 Warranty card
- 13 Instruction manual



Explanation of Symbols

The use of symbols in this manual is intended to draw your attention to possible risks. The safety symbols and the explanations that accompany them must be perfectly understood. The warnings in themselves do not remove the risks and cannot replace correct actions for preventing accidents.

	Warning! Potential danger to life, risk of injury or dam- age to the tool when ignoring the instructions.	
E	Before commissioning, read and observe the operating instructions and safety instructions!	
	Wear safety goggles!	
	Wear hearing protection!	
	Do not wear long hair uncovered. Use a hair net.	
	Do not wear gloves.	
	Protection class II (double shielded)	
Made in China	Complies with the Australian norms and standards.	
B VEAR WARRANTY	Warranty period.	
W ²	Warranty class.	

Introduction

Congratulations on choosing to buy a FERREX[®] product.

All products brought to you by FERREX[®] are manufactured to the highest standards of performance and safety, and as part of our philosophy of customer service and satisfaction, are backed by our comprehensive 3 Year Warranty.

We hope you will enjoy using your purchase for many years to come.

Note:

According to the applicable product liability law the manufacturer of this device is not liable for damages which arise on or in connection with this device in case of:

- improper handling,
- non-compliance with the instructions for use,
- repairs by third party, non-authorised skilled workers,
- installation and replacement of non-original spare parts,
- improper use.

Recommendations:

Read the entire text of the operating instructions prior to the assembly and operation of the device.

These operating instructions are intended to make it easier for you to get familiar with your device and utilise its intended possibilities of use.

The operating instructions contain important notes on how to work safely, properly and economically with your machine and how to avoid dangers, save repair costs, reduce downtime, and increase the reliability and working life of the machine. In addition to the safety regulations contained herein, you must in any case comply with the applicable regulations of your country with respect to the operation of the machine.

Keep the operating instructions in a clear plastic folder to protect them from dirt and humidity; store them near the machine. The instructions should be read and carefully understood by each operator prior to using the machine. Only persons who have been trained in the use of the machine and are aware of the related dangers and risks should be allowed to use the machine. The local required minimum age must be met.

In addition to the safety notes contained in these operating instructions and any specific regulations in your country, the generally recognised technical rules for the operation of identically constructed machines must be observed.

Layout (Fig. 1-5)

- 1. Motor unit
- 2. On/Off switch
- 3. Speed control
- 4. Headstock drive centre
- 5. Tool support
- 6. Tool rest
- 7. Centering pin
- 8. Counter nut
- 9. Tailstock
- 10. Handwheel
- 11. Clamping lever tailstock
- 12. Machine bed
- 13. Locking screw
- 14. Clamping lever for tool rest
- 15. Faceplate
- A. Slotted hole

Scope of delivery

Mataninit	4
Motor unit	1x
Headstock drive centre	1x
Tool rest	1x
Tool support	1x
Centering pin	1x
Tailstock	1x
Machine bed	1x
Faceplate	1x
Wrench	2x
Clamping lever tool rest (pre-assembled)	1x
Fastening screws	8x
Warranty card	1x
Instruction manual	1x

- Open the packaging and take out the equipment with care.
- Remove the packaging material.
- Check that all listed contents are present.
- Inspect the equipment and parts for any damage. Please contact the helpline if anything is missing.
- If possible, keep the packaging until the end of the guarantee period.
- Read the operating instructions fully to familiarise yourself with the tool prior to using it.
- Only use original accessories and spare parts. Spare parts are available by contacting the helpline.
- Specify the part numbers when you contact the helpline.

▲ ATTENTION!

The device and packaging materials are not toys! Children must not be allowed to play with plastic bags, film and small parts! There is a risk of swallowing and suffocation!

Intended use

The machine is only designed for working on wood using a suitable turning tool. The manufacturer's safety, operation and maintenance instructions as well as the technical data given in the calibrations and dimensions must be adhered to. Relevant accident prevention regulations and other generally recognized safety and

technical rules must also be adhered to.

The machine may only be used, maintained or repaired by trained persons who are familiar with the machine and have been informed about the dangers. Unauthorized modifications of the machine exclude a liability of the manufacturer for damages resulting from the modifications.

The machine is intended for use only with original spare parts and original tools from the producer.

Any other use is considered to be not intended. The manufacturer excludes any liability for resulting damages, the risk is exclusively borne by the user.

 \triangle Please note that our equipment is designed for domestic DIY use, and has not been designed for commercial, trade or industrial applications. Our warranty will be voided if the equipment is used in commercial, trade or industrial businesses or for equivalent purposes.

Safety regulations

General power tool safety warnings

▲ WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

- a) Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.
- 2) Electrical safety
- a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- **b)** Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the

risk of electric shock.

- e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock. It is recommended that the tool always be supplied via a residual current device having a rated residual current of 30 mA or less.

3) Personal safety

- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- **b)** Use personal protective equipment. Always wear eye protection. Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly

used. Use of dust collection can reduce dust-related hazards.

h) Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.

4) Power tool use and care

- a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- **b)** Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f) Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- h) Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for

safe handling and control of the tool in unexpected situations.

5) Service

a) Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Operational Safety Instructions for the Wood Turning Lathe

- Familiarise yourself with the machine's features and wood-turning techniques before using the machine.
- Examine all workpieces for splits or knots. Glued joints must set completely before turning.
- Ensure that the workpiece is securely locked in position and all attachments are secured.
- Before turning the machine ON ensure that the workpiece can rotate freely by rotating it by hand.
- Keep your hands and fingers away from the rotating workpiece.
- Switch the machine OFF and wait until it has come to a full stop before making any adjustments on the workpiece, tailstock, or tool rest.
- Maintenance, adjustment, calibration and cleaning may only be performed with the motor turned off.
- The machine is designed for use with wood-turning chisels only.
- Always store away the wood-turning chisels safely before you leave the workplace.
- Do not run the lathe without its covers and guards in place.
- Keep cutting tools sharp.
- Use the lowest speed when starting a new workpiece.
- Always stop the lathe at its slowest speed. If the lathe is run so fast that it vibrates, there is a risk that the workpiece will be thrown or the cutting tool jerked from your hands.
- Do not allow cutting tools to bite into the workpiece. The wood could be split or thrown from the lathe.
- Always position the tool rest above the centre line of the lathe when shaping a piece of stock.
- Before attaching a workpiece to the faceplate, always rough it out to

make it as round as possible. This minimizes the vibrations while the piece is being turned. Always fasten the workpiece securely to the faceplate. Failure to do so could result in the workpiece being thrown away from the lathe.

- Use a brush or compressed air to remove wood shavings; never your hands. The wood shavings will be sharp.
- The cutting tool must always be tight within the chuck and adjusted to limit projection from the post. This will reduce the possibility of the tool breaking or bending.
- Do not reach a cross the lathe while it is running.
- Only feed workpiece into a cutting tool against the direction of rotation. The workpiece must always be rotating toward you.
- Do not leave the tool unattended when it is plugged into an electrical outlet. Turn off the tool, and unplug it from its electrical outlet before leaving.
- This product is not a toy. Keep it out of reach of children.
- Some dust created by power sanding, sawing, grinding, drilling, and other construction activities, contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:
 - Lead from lead-based paints
 - Crystalline silica from bricks and cement or other masonry products
 - Arsenic and chromium from chemically treated lumber
- Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment ,such as those dust masks that are specially designed to filter out microscopic particles.
- People with pacemakers should consult their physician(s) before use. Electromagnetic fields inclose proximity to heart pacemaker could cause pacemaker interference or pacemaker failure. In addition, people with pacemakers should:
 - Avoid operating alone.
- Properly maintain and inspect to avoid electrical shock.
- The warnings, precautions, and instructions discussed in this user manual cannot cover all possible conditions and situations that may

occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

Additional safety instructions for the use of faceplates

- Ensure that the faceplate is the appropriate size to support the workpiece.
- Ensure that the workpiece is securely fastened to the faceplate.
- Rough cut the workpiece as close as possible to the final shape before mounting onto a faceplate.
- Only use scraping chisels for faceplate turning. Cutting chisels can easily be torn out of your hands.
- Pay attention that the woodturning chisel cannot interfere with the holding screws at the finished dimensions of the workpiece.

Remaining hazards

The machine has been built using modern technology in accordance with recognized safety rules. Some remaining hazards, however, may still exist.

- Only process selected woods without defects such as: Branch knots, edge cracks, surface cracks. Wood with such defects is prone to splintering and hazardous.
- Wood which is not correctly glued can explode when being processed due to centrifugal force.
- Trim work piece to a rectangular shape, center and correctly secure before processing. Unbalanced work pieces can be hazardous.
- Injuries can occur when feeding work pieces if tool supports are not correctly adjusted or if turning tools are blunt. Sharp turning tools which are free of defects are necessary for professional turning.
- Long hair and loose clothing can be hazardous when the work piece is rotating. Wear personal protective gear such as a hair net and tight fitting work clothes.
- Saw dust and wood chips can be hazardous. Wear personal protective gear such as safety goggles and a dust mask.
- The use of incorrect or damaged mains cables can lead to injuries caused by electricity.
- Even when all safety measures are taken, some remaining hazards

which are not yet evident may still be present.

- Remaining hazards can be minimized by following the instructions in "Safety Precautions", "Proper Use" and in the entire operating manual.
- Before carrying out any adjustment or maintenance work, switch off the device and disconnect the mains plug.

Exceptional and emergency situations

In case of an injury follow the following procedure:

Conduct a first-aid procedure adequate to the injury and summon qualified medical attendance as quickly as possible. Protect the injured person from further harm and calm them down.

If you seek help, state the following pieces of information:

- 1. Accident site,
- 2. Accident type,
- 3. Number of injured persons,
- 4. Injury type(s)

Attachment and operation

▲ Warning! Risk of injury!

Prepare the workplace where you intend to place the electrical power tool. Provide enough space to ensure safe and trouble-free operation. The power tool is designed for working in enclosed rooms and has to be installed on level and firm ground.

${\rm \Delta}$ Important! Pull out the power plug before carrying out any maintenance, resetting or assembly work on the device!

Recommendation: Connect the appliance to a power socket with a residual current circuit breaker of rated residual current no more than 30 mA.

Fixation of the machine (Fig. 1)

Before operation, the device must be screwed to a workbench, undercarriage or similar. Use the slotted holes (A) and the delivered fastening screws for this purpose.

Installing the tool rest (Fig. 1; 4)

- 1. Plug the tool rest (6) into the hole in the tool support (5).
- 2. Fasten the tool rest (6) at the desired height using the locking screw (13).

Setting the tool rest (Fig. 1; 4)

- 1. The height of the tool rest (6) can be set by loosening the locking screw (13).
- In order to set the length of the tool rest (6), loosen the clamping lever for tool rest (14). The tool rest (6) must be driven as close as possible to the workpiece without touching it.
- 3. Retighten the clamping lever for tool rest (14).

Adjustment of the tailstock (Fig. 1; 5)

- 1. Loosen the clamping lever (11) for the tailstock (9) in order to set the distance between the tailstock (9) and the headstock drive centre (4).
- 2. To adjust the clamping pressure use the handwheel (10) and secure it with the counter nut (8).

Warning! Make sure that the tool rest (6) is tightened securely and cannot turn in towards the workpiece.

Securing the workpiece on the headstock drive centre (Fig. 1)

- Locate the centre of the workpiece by accurately drawing diagonal lines on each end. The intersection point of these two lines will indicate the centre of the workpiece.
- 2. At the end of the workpiece, produce an approx. 2 mm deep saw cut along the diagonal, in order to receive the headstock drive centre (4).
- 3. Use a wood mallet (not supplied) to drive the headstock drive centre (4) into the point where the diagonal cuts across the end of the workpiece. Take care to protect the threaded end of the headstock drive centre (4) so that no object damages the thread.
- 4. Cut the corners off the workpiece if the diameter of the ends is greater than 5 cm x 5 cm to make turning easier and safer.
- 5. Measure the combined total length of the workpiece with the headstock drive centre (4) and centering pin (7) on each end.
- 6. Loosen the clamping lever for the tailstock (9) and set the distance between the headstock drive centre (4) and the centering pin (7), such that a slightly greater distance is obtained than the measured total length of the workpiece.
- 7. Tightly screw the headstock drive centre (4) with workpiece onto the centering pin (7) by the hand wheel (10).
- 8. Once positioned fasten the counter nut (8) against the tail stock (9).
- 9. Set the tool support (5) with tool rest (6) approx. 3 mm away from the workpiece.

Caution: Before starting the machine test the setup by rotating the workpiece by hand to ensure that there is enough clearance all the way around and that it

does not come into contact with the tool support (6).

Using the faceplate: (Fig. 3)

To use the faceplate:

• The faceplate (15) offers solid and secure support for a variety of turned objects such as platters, bowls, pots and round pieces.

Installing the faceplate:

- 1. Loosen the headstock drive centre (4) and remove from the spindle.
- 2. Thread the faceplate (15) onto the headstock spindle and tighten by hand and the wrench.

Securing workpiece on the faceplate:

Workpieces that cannot be worked using the headstock drive centre (4), instead must be mounted on a faceplate (15) or a backing piece, such as a chuck or block of wood.

- 1. Rough cut the workpiece as close as possible to the final shape before mounting onto the faceplate (15).
- 2. Firmly attach the faceplate (15) to the workpiece. Depending on the workpiece, this can be done with wood screws (not supplied) driven directly into the workpiece. Where the intended cutting dimensions do not allow for screws, a backing piece might be required. A backing piece can be made from a piece of scrap wood cube with two flat and parallel opposite faces. Identify and mark the centre of the backing piece.

It may be necessary to bond the carrier part (wooden block) with the workpiece and attach it to the carrier part, before fastening it to the faceplate (15) using screws (not included in the scope of delivery). In this case, clamp the backing piece to the workpiece and wait for the glue to dry according to the glue manufacturer's recommendation. Where the use of screws into the workpiece is not permissible, the workpiece can be glued onto a backing piece with a piece of paper placed in between the joint. This allows for later separation without damage caused to the workpiece. Use only non-tapered head wood screws. Do not use tapered head wood screws.

Caution: Pay attention to the wood turning chisel so that it does not interfere with the holding screws at the finished dimensions of the workpiece.

Switching on and off (Fig. 1)

- Press the On switch (2/"I") to start the machine.
- Press the Off switch (2/"0") to stop the machine.

Caution: The device starts running immediately at the set speed.

Speed adjustment (Fig. 1)

The correct speed must be set to suit the workpiece to be processed. The speed can be adjusted if the machine is running.

Electronic speed control:

Use the electronic speed control to set the speed: Set the speed with the help of the speed control (3). The required speed setting depends on the workpiece diameter

³⁰⁰⁰ ⊤								N		Π
2500 -	P	N							ħ	_max. speed
2000 —	Ħ		K			Ħ		Ħ	Ħ	F
1500	Ħ		Ħ	\mathbb{N}	K	\square	F	Ħ	Ħ	H
▲ 1000 —						\square	5	++	4	ideal speed
[−] 000 min ⁻	60	80	100	120	140	160	180	200	220	240

The workpiece diameter is indicated on the X-axis. The Y-axis represents the speed. Start with the diameter of the workpiece and follow it upwards vertically, then read the speed where the vertical line meets the curve

Important information for operation

- We recommend that you refer to specialised literature on wood-turning techniques.
- Look out for knots and shrinkage shakes when selecting the wood for your turning work. Only use wood which is free of cracks and large knots (where there are small knots, take appropriate care with the pressure applied with the turning tool).
- Always check that the shaped item is securely held by checking it by hand. Warning! Pull out the power plug!
- Use only an original turning tool which is sharp.
- Do not stand in the flight path of the workpiece when turning wooden disks.
- Please cut large and imbalanced shaped items to size as best as possible using a bandsaw or fretsaw. If the shaped items are very imbalanced they will pose a risk to your health and to the service life of the machine.
- Always start with the lowest possible speed for new workpieces being turned and

increase it with increasing size and weight of the workpiece being turned.

- Do not use wooden disks with contraction cracks, since they pose a high risk of bursting under the impact of centrifugal forces.
- Do not exceed the maximum workpiece sizes.
- In case of tools which get blocked: Pull out the power plug first before starting troubleshooting.
- To do your turning work, position yourself at the machine so that you can guide the cutting tools effectively on the tool support.
- Only use cutting tools, which are recommended for wood turning works.

Cleaning and maintenance

▲ Warning!

Prior to any adjustment, maintenance or service work disconnect the mains power plug!

General maintenance measures

Wipe chips and dust off the machine from time to time using a cloth. In order to extend the service life of the tool, oil the rotary parts once monthly. Do not oil the motor. When cleaning the plastic do not use corrosive product.

Maintenance

There are no parts inside the machine which require additional maintenance.

▲ **Important!** If the supply cord of this machine is damaged, it must be replaced by a specially prepared supply cord available through the service organization.

Technical data

AC motor	220 - 240 V~ 50 Hz		
Power	550 Watt		
Operating mode	S1 *		
Spindel speed	800 - 3000 min ⁻¹		
Max. workpiece length	600 mm		
Max. workpiece diameter	250 mm		
Headstock thread	M 18 x 1.5		
Weight	6.7 kg		
Dimensions L x W x H mm	1010 x 154 x 215		
* Operating mode S1, continuous operation			

* Operating mode S1, continuous operation

Noise

Sound and vibration values were measured in accordance with EN 62841.

Sound pressure level L _{pA}	86.6 dB(A)
Uncertainty K _{pA}	3 dB
Sound power level L _{wa}	99.6 dB(A)
Uncertainty K _{wa}	3 dB

Wear ear-muffs.

Excessive noise can result in a loss of hearing.

The above-mentioned noise emission values were measured in accordance with a standardised test procedure and can be used to compare one power tool with another.

The specified device emissions values can also be used for an initial estimation of the load.

Warning:

- The noise emission values can vary from the specified values during the actual use of the electric tool, depending on the type and the manner in which the electric tool is used, and in particular the type of workpiece being processed.
- Try to keep the stress as low as possible. For example: Limit working time. In doing so, all parts of the operating cycle must be taken into account (such as times in which the electric tool is switched off or times in which it is switched on, but is not running under a load).

Storage and transport

Storage:

Store the device and its accessories in a dark, dry and frost-free place that is inaccessible to children. The optimum storage temperature lies between 5 and 30 °C. Store the electric tool in its original packaging.

Cover the electrical tool in order to protect it from dust and moisture.

Store the operating manual with the electrical tool.

Transport:

- 1. Turn the power tool off before it is transported and disconnect it from the power supply.
- 2. Always carry the electric tool with at least one other person. Carry the power tool by the machine bed (12).
- 3. Protect the power tool against knocks, jolts and strong vibrations, e. g. when it is transported in motor vehicles.
- 4. Secure the power tool against tilting and sliding.
- 5. Never use the protective devices for handling or transport.

Disposal and recycling

The equipment is supplied in packaging to prevent it from being damaged in transit. The raw materials in this packaging can be reused or recycled. The equipment and its accessories are made of various types of material, such as metal and plastic. Never place defective equipment in your household refuse. The equipment should be taken to a suitable collection center for proper disposal. If you do not know the whereabouts of such a collection point, you should ask in your local council offices.

Troubleshooting

The table below contains a list of fault symptoms and explains what you can do to remedy the problem if your equipment fails to work properly. If the problem still persists after working through the list, please contact your nearest service workshop.

▲ IMPORTANT!

Hint in case of sending the equipment to a service centre:

Trouble	Possible cause	Solution		
	Cutting tool is dull.	Sharpen or replace cutting tool.		
Quality of cut is poor.	Cutting too aggressive cut.	Reduce the working pressure.		
	Cutting tool is positioned below workpiece center line.	Lower cutting tool to maximum 3 mm above the centre line of workpiece.		
	Lathe speed too slow	Increase lathe speed		
Excessive vibration when turning thin workpieces.	Cutting tool is positioned below workpiece centre line.	Raise cutting tool to centerline of workpiece.		
	Cutting to aggressively.	Use a lighter touch.		
Excessive vibration when turning large workpieces or bowls.	Headstock and/or tailstock improperly located at ends of workpiece.	Check for proper workpiece centres at headstock and/or tailstock.		
	Workpiece is unbalanced.	Trim end of workpiece until workpiece is more balanced.		
Lathe will not turn on. Cord not connected into electrical outlet.		Connect to electrical outlet.		
Lathe will not turn off.	Damaged or faulty pow- er switch and/or internal wiring.	Unplug the lathe from its electrical outlet immediately. Do not operate lathe until it is repaired by a qualified service technician.		



WOOD LATHE

Warranty Details

REGISTER YOUR PURCHASE AT www.aldi.com.au/en/about-aldi/product-registration/ TO KEEP UP-TO-DATE WITH IMPORTANT PRODUCT INFORMATION

The product is guaranteed to be free from defects in workmanship and parts for a period of 36 months from the date of purchase. Defects that occur within this warranty period, under normal use and care, will be repaired, replaced or refunded at our discretion. The benefits conferred by this warranty are in addition to all rights and remedies in respect of the product that the consumer has under the Competition and Consumer Act 2010 and similar state and territory laws.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.



AFTER SALES SUPPORT

1300 855 831
AU Hotline Costs: Local rate for landline calls*
*Charges may vary dependent upon network operator or mobile network provider.

support@scheppach.com.au



WOOD LATHE

Repair and Refurbished Goods or Parts Notice

REGISTER YOUR PURCHASE AT www.aldi.com.au/en/about-aldi/product-registration/ TO KEEP UP-TO-DATE WITH IMPORTANT PRODUCT INFORMATION

Unfortunately, from time to time, faulty products are manufactured which need to be returned to the Supplier for repair.

Please be aware that if your product is capable of retaining user-generated data (such as files stored on a computer hard drive, telephone numbers stored on a mobile telephone, songs stored on a portable media player, games saved on a games console or files stored on a USB memory stick) during the process of repair, some or all of your stored data may be lost.

We recommend you save this data elsewhere prior to sending the product for repair. You should also be aware that rather than repairing goods, we may replace them with refurbished goods of the same type or use refurbished parts in the repair process.

Please be assured though, refurbished parts or replacements are only used where they meet ALDI's stringent quality specifications.

If at any time you feel your repair is being handled unsatisfactorily, you may escalate your complaint. Please telephone us on "1300 855 831" or write to us at:

RossMac Pty. Ltd. UNIT 6, 4 OVATA DRIVE, TULLAMARINE, VICTORIA, 3043, AUSTRALIA Telephone: 1300 855 831 (Monday - Friday 8:30am-6:00pm) Email: support@scheppach.com.au



AFTER SALES SUPPORT

1300 855 831

support@scheppach.com.au

AU Hotline Costs: Local rate for landline calls* *Charges may vary dependent upon network operator or mobile network provider.